

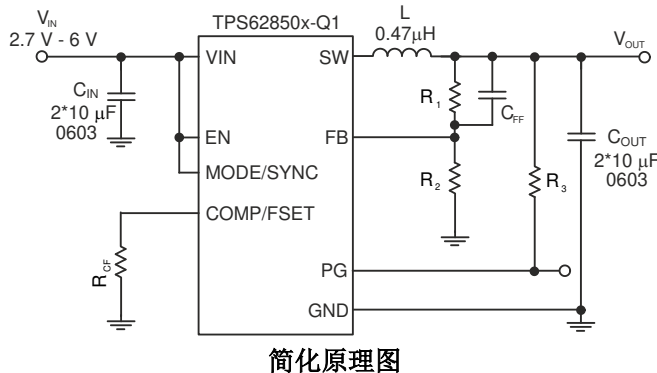
# TPS62850x-Q1 和采用 SOT583 封装的 2.7V 至 6V、1A/2A/3A 汽车级降压转换器

## 1 特性

- 符合面向汽车应用的 AEC-Q100 标准
  - 器件温度等级 1：
    - 40°C 至 +125°C,  $T_A$
- 功能安全型
  - 可提供用于功能安全系统设计的文档
- 进行了优化, 可满足低 EMI 要求
  - 可选假随机展频可降低峰值发射
- $T_J = -40^\circ\text{C}$  至  $+150^\circ\text{C}$
- 1A、2A (持续) 和 3A (峰值) 转换器系列
- 输入电压范围: 2.7V 至 6V
- 静态电流: 17 $\mu\text{A}$  (典型值)
- 输出电压范围为 0.6V 至 5.5V
- 输出电压精度为  $\pm 1\%$  (PWM 操作)
- 强制 PWM 或 PWM/PFM 操作
- 可调开关频率:
  - 1.8MHz 至 4MHz
- 精密使能输入可实现:
  - 用户定义的欠压锁定
  - 准确时序控制
- 100% 占空比模式
- 有源输出放电
- 折返过流保护 - 可选
- 具有窗口比较器的电源正常输出

## 2 应用

- ADAS 摄像头、ADAS 传感器融合
- 环视 ECU
- 混合和可重新配置仪表组
- 音响主机、远程信息处理控制单元
- 外部放大器



## 3 说明

TPS62850x-Q1 是引脚对引脚 1A、2A (持续) 和 3A (峰值) 易用型高效同步直流/直流降压转换器系列。这些器件基于峰值电流模式控制拓扑, 这些器件专为信息娱乐系统和高级驾驶辅助系统等汽车应用而设计。低阻开关可支持高达 2A 的持续输出电流和 3A 的峰值电流。TPS62850x-Q1 的开关频率可外部调节, 可调范围为 1.8MHz 至 4MHz。这些器件还可以与相同频率范围内的外部时钟同步。在 PWM/PFM 模式下, 该器件会在轻负载情况下自动进入省电模式, 从而在整个负载范围内维持高效率。该系列可在 PWM 模式下提供 1% 的输出电压精度, 这有助于实现具有高输出电压精度的电源设计。

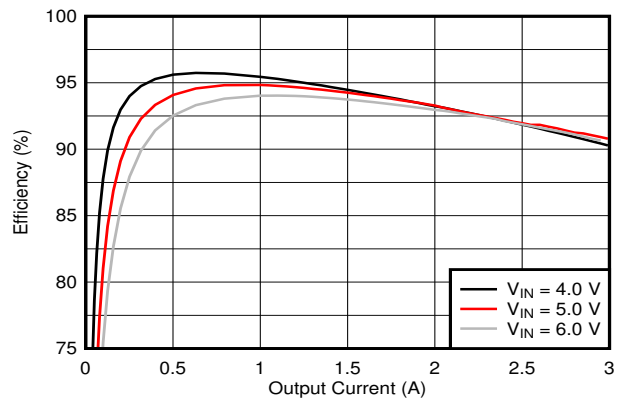
TPS62850x-Q1 采用 SOT583 封装。

### 器件信息

器件型号 <sup>(2)</sup>	封装 <sup>(1)</sup>	本体尺寸 (标称值)
TPS628501-Q1	DRL (SOT583, 8)	2.10mm × 1.60mm (包括引脚)
TPS628502-Q1		
TPS628503-Q1		
TPS628501-Q1	DYC (SOT583, 8)	2.10mm × 1.60mm (包括引脚)

(1) 有关更多信息, 请参阅节 12。

(2) 请参阅 [器件比较表](#)。



效率和  $I_{OUT}$  间的关系,  $V_{OUT} = 3.3V$



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## 4 Device Comparison Table

DEVICE NUMBER	OUTPUT CURRENT	V <sub>OUT</sub> DISCHARGE	FOLDBACK CURRENT LIMIT	TYPICAL OUTPUT CAPACITOR	SOFT START	OUTPUT VOLTAGE	PACKAGE TYPE
TPS628501QDRLRQ1	1 A	ON	OFF	2 × 10 μF	Internal 1 ms	Adjustable	DRL
TPS6285010MQDYCRQ1	1 A	ON	OFF	2 × 10 μF	Internal 1 ms	Fixed 1.8 V	DYC
TPS62850140QDYCRQ1	1 A	ON	ON	2 × 10 μF	Internal 1 ms	Adjustable	DYC
TPS6285018AQDRLRQ1	1 A	ON	OFF	10 μF	Internal 1 ms	Fixed 1.2 V	DRL
TPS6285011HQDRLRQ1	1 A	ON	OFF	2 × 10 μF	Internal 1 ms	Fixed 3.3 V	DRL
TPS6285010MQDRLRQ1	1 A	ON	OFF	2 × 10 μF	Internal 1 ms	Fixed 1.8 V	DRL
TPS628501B0QDRLRQ1 <sup>(1)</sup>	1 A	ON	OFF	2 × 10 μF	Internal 150 μs	Adjustable	DRL
TPS62850120QDRLRQ1	1 A	OFF	OFF	2 × 10 μF	Internal 1 ms	Adjustable	DRL
TPS628502QDRLRQ1	2 A	ON	OFF	2 × 10 μF	Internal 1 ms	Adjustable	DRL
TPS62850240QDYCRQ1	2 A	ON	ON	2 × 10 μF	Internal 1 ms	Adjustable	DYC
TPS62850220QDRLRQ1	2 A	OFF	OFF	2 × 10 μF	Internal 1 ms	Adjustable	DRL
TPS62850240QDRLRQ1	2 A	ON	ON	2 × 10 μF	Internal 1 ms	Adjustable	DRL
TPS6285020MQDRLRQ1	2 A	ON	OFF	2 × 10 μF	Internal 1 ms	Fixed 1.8 V	DRL
TPS6285021HQDRLRQ1	2 A	ON	OFF	2 × 10 μF	Internal 1 ms	Fixed 3.3 V	DRL
TPS6285020AQDRLRQ1	2 A	ON	OFF	2 × 10 μF	Internal 1 ms	Fixed 1.2 V	DRL
TPS628503QDRLRQ1	3 A	ON	OFF	2 × 10 μF	Internal 1 ms	Adjustable	DRL

(1) Product preview (not Production Data)

## 5 Pin Configuration and Functions

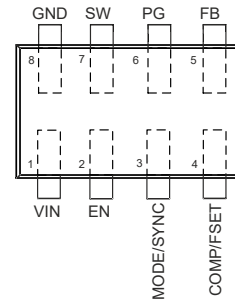
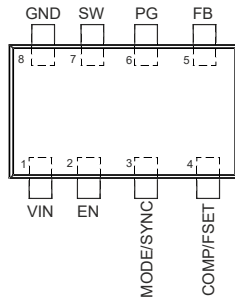


图 5-1. 8-Pin SOT583 DRL Package for TPS62850x-Q1 (Top View)

图 5-2. 8-Pin SOT583 DYC Package for TPS62850x-Q1 (Top View)

表 5-1. Pin Functions

PIN		TYPE <sup>(1)</sup>	DESCRIPTION
NAME	NO.		
EN	2	I	This is the enable pin of the device. Connect to logic low to disable the device. Pull high to enable the device. Do not leave this pin unconnected.
FB	5	I	Voltage feedback input. Connect the resistive output voltage divider to this pin.
GND	8		Ground pin
MODE/SYNC	3	I	The device runs in PFM/PWM mode when this pin is pulled low. When the pin is pulled high, the device runs in forced PWM mode. Do not leave this pin unconnected. The mode pin can also be used to synchronize the device to an external frequency. See <a href="#">节 6.5</a> for the detailed specification for the digital signal applied to this pin for external synchronization.
COMP/FSET	4	I	Device compensation and frequency set input. A resistor from this pin to GND defines the compensation of the control loop as well as the switching frequency if not externally synchronized.
PG	6	O	Open-drain power-good output
SW	7		This is the switch pin of the converter and is connected to the internal power MOSFETs.
VIN	1		Power supply input. Make sure the input capacitor is connected as close as possible between the VIN and GND pins.

(1) I = input, O = output

## 6 Specifications

### 6.1 Absolute Maximum Ratings

over operating temperature range (unless otherwise noted)<sup>(1)</sup>

		MIN	MAX	UNIT
Pin voltage <sup>(2)</sup>	VIN	- 0.3	6.5	V
Pin voltage <sup>(2)</sup>	SW (DC)	- 0.3	V <sub>IN</sub> + 0.3	V
Pin voltage <sup>(2)</sup>	SW (AC, less than 10ns) <sup>(3)</sup>	- 3	10	V
Pin voltage <sup>(2)</sup>	COMP/FSET, PG	- 0.3	V <sub>IN</sub> + 0.3	V
Pin voltage <sup>(2)</sup>	EN, MODE/SYNC, FB	- 0.3	6.5	V
T <sub>stg</sub>	Storage temperature	- 65	150	°C

- (1) Stresses beyond those listed under *Absolute Maximum Rating* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Condition*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) All voltage values are with respect to the network ground terminal
- (3) While switching

### 6.2 ESD Ratings

			VALUE	UNIT
V <sub>(ESD)</sub>	Electrostatic discharge	Human body model (HBM), per AEC Q100-002 <sup>(1)</sup>	±2000	V
		Charged device model (CDM), per AEC Q100-011	±750	

- (1) AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

### 6.3 Recommended Operating Conditions

Over operating temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V <sub>IN</sub>	Input voltage range	2.7		6	V
V <sub>OUT</sub>	Output voltage range	0.6		5.5	V
L	Effective inductance	0.32	0.47	1.2	μH
C <sub>OUT</sub>	Effective output capacitance <sup>(1)</sup>	8	10	200	μF
C <sub>IN</sub>	Effective input capacitance <sup>(1)</sup>		10		μF
R <sub>CF</sub>		4.5		100	kΩ
I <sub>SINK_PG</sub>	Sink current at PG pin	0		2	mA
I <sub>OUT</sub>	Output current, TPS628501	0		1	A
I <sub>OUT</sub>	Output current, TPS628502	0		2	A
I <sub>OUT</sub>	Output current, TPS628503 <sup>(2)</sup>	0		3	A
T <sub>J</sub>	Junction temperature	- 40		150	°C

- (1) The values given for all the capacitors in the table are effective capacitance, which includes the DC bias effect. Due to the DC bias effect of ceramic capacitors, the effective capacitance is lower than the nominal value when a voltage is applied. Please check the manufacturer's DC bias curves for the effective capacitance vs DC voltage applied. Further restrictions may apply. Please see the feature description for COMP/FSET about the output capacitance vs compensation setting and output voltage.
- (2) This part is designed for a 2-A continuous output current at a junction temperature of 105 °C or 3-A at a junction temperature of 85 °C; exceeding the output current or the junction temperature can significantly reduce lifetime.

## 6.4 Thermal Information

THERMAL METRIC <sup>(1)</sup>		TPS62850x-Q1	TPS62850x-Q1	UNIT
		DRL (JEDEC) <sup>(2)</sup>	DRL (EVM)	
		8 PINS	8 PINS	
R <sub>θJA</sub>	Junction-to-ambient thermal resistance	110	60	°C/W
R <sub>θJC(top)</sub>	Junction-to-case (top) thermal resistance	41.3	n/a	°C/W
R <sub>θJB</sub>	Junction-to-board thermal resistance	20	n/a	°C/W
Ψ <sub>JT</sub>	Junction-to-top characterization parameter	0.8	n/a	°C/W
Y <sub>JB</sub>	Junction-to-board characterization parameter	20	n/a	°C/W
R <sub>θJC(bot)</sub>	Junction-to-case (bottom) thermal resistance	n/a	n/a	°C/W

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.
- (2) JEDEC standard PCB with 4 layers, no thermal vias

## 6.5 Electrical Characteristics

Over operating junction temperature range (T<sub>J</sub> = -40°C to +150°C) and V<sub>IN</sub> = 2.7 V to 6 V. Typical values at V<sub>IN</sub> = 5 V and T<sub>J</sub> = 25°C. (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
<b>SUPPLY</b>						
I <sub>Q</sub>	Quiescent current	EN = V <sub>IN</sub> , no load, device not switching, MODE = GND, V <sub>OUT</sub> = 0.6 V		17	36	μA
I <sub>SD</sub>	Shutdown current	EN = GND, Nominal value at T <sub>J</sub> = 25°C, Max value at T <sub>J</sub> = 150°C		1.5	48	μA
V <sub>UVLO</sub>	Undervoltage lock out threshold	V <sub>IN</sub> rising	2.45	2.6	2.7	V
		V <sub>IN</sub> falling	2.1	2.5	2.6	V
T <sub>JSD</sub>	Thermal shutdown threshold	T <sub>J</sub> rising		170		°C
	Thermal shutdown hysteresis	T <sub>J</sub> falling		15		°C
<b>CONTROL and INTERFACE</b>						
V <sub>EN,IH</sub>	Input threshold voltage at EN, rising edge		1.05	1.1	1.15	V
V <sub>EN,IL</sub>	Input threshold voltage at EN, falling edge		0.96	1.0	1.05	V
V <sub>IH</sub>	High-level input-threshold voltage at MODE/SYNC		1.1			V
I <sub>EN,LKG</sub>	Input leakage current into EN	V <sub>IH</sub> = V <sub>IN</sub> or V <sub>IL</sub> = GND			125	nA
V <sub>IL</sub>	Low-level input-threshold voltage at MODE/SYNC				0.3	V
I <sub>LKG</sub>	Input leakage current into MODE/SYNC				100	nA
t <sub>Delay</sub>	Enable delay time	Time from EN high to device starts switching; V <sub>IN</sub> applied already	135	200	520	μs
t <sub>Delay</sub>	Enable delay time	Time from EN high to device starts switching; V <sub>IN</sub> applied already, V <sub>IN</sub> ≥ 3.3 V			480	μs
t <sub>Ramp</sub>	Output voltage ramp time	Time from device starts switching to power good; device not in current limit	0.8	1.3	1.8	ms
t <sub>Ramp</sub>	Output voltage ramp time	Time from device starts switching to power good; device not in current limit	90	150	210	μs
f <sub>SYNC</sub>	Frequency range on MODE/SYNC pin for synchronization		1.8		4	MHz
	Duty cycle of synchronization signal at MODE/SYNC		20		80	%
	Time to lock to external frequency			50		μs

## 6.5 Electrical Characteristics (续)

Over operating junction temperature range ( $T_J = -40^\circ\text{C}$  to  $+150^\circ\text{C}$ ) and  $V_{IN} = 2.7\text{ V}$  to  $6\text{ V}$ . Typical values at  $V_{IN} = 5\text{ V}$  and  $T_J = 25^\circ\text{C}$ . (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
	resistance from COMP/FSET to GND for logic low	internal frequency setting with $f = 2.25\text{ MHz}$	0		2.5	$k\Omega$
	Voltage on COMP/FSET for logic high	internal frequency setting with $f = 2.25\text{ MHz}$		$V_{IN}$		V
$V_{TH\_PG}$	UVP power good threshold voltage; DC level	rising ( $\%V_{FB}$ )	92	95	98	%
$V_{TH\_PG}$	UVP power good threshold voltage; DC level	falling ( $\%V_{FB}$ )	87	90	93	%
$V_{TH\_PG}$	OVP power good threshold voltage; DC level	rising ( $\%V_{FB}$ )	107	110	113	%
	OVP power good threshold voltage; DC level	falling ( $\%V_{FB}$ )	104	107	111	%
$V_{PG\_OL}$	Low-level output voltage at PG	$I_{SINK\_PG} = 2\text{ mA}$		0.07	0.3	V
$I_{PG\_LKG}$	Input leakage current into PG	$V_{PG} = 5\text{ V}$			100	nA
$t_{PG}$	PG deglitch time	for a high level to low level transition on the power good output		40		$\mu\text{s}$
<b>OUTPUT</b>						
$V_{FB}$	Feedback voltage, adjustable version			0.6		V
$V_{FB}$	Feedback voltage, fixed voltage versions	for TPS62850108		1.1		V
$V_{FB}$	Feedback voltage, fixed voltage versions	for TPS6285018A		1.2		V
$V_{FB}$	Feedback voltage, fixed voltage versions	for TPS6285010M, TPS6285020M		1.8		V
$V_{FB}$	Feedback voltage, fixed voltage versions	for TPS6285021H		3.3		V
$I_{FB\_LKG}$	Input leakage current into FB, adjustable version	$V_{FB} = 0.6\text{ V}$		1	70	nA
$I_{FB\_LKG}$	Input leakage current into FB, fixed voltage versions			1		nA
$V_{FB}$	Feedback voltage accuracy	PWM, $V_{IN} \geq V_{OUT} + 1\text{ V}$	-1		1	%
$V_{FB}$	Feedback voltage accuracy	PFM, $V_{IN} \geq V_{OUT} + 1\text{ V}$ , $V_{OUT} \geq 1.0\text{ V}$ , $C_{o,eff} \geq 10\text{ }\mu\text{F}$ , $L = 0.47\text{ }\mu\text{H}$	-1		2	%
$V_{FB}$	Feedback voltage accuracy	PFM, $V_{IN} \geq V_{OUT} + 1\text{ V}$ , $V_{OUT} < 1.0\text{ V}$ , $C_{o,eff} \geq 15\text{ }\mu\text{F}$ , $L = 0.47\text{ }\mu\text{H}$	-1		3	%
	Load regulation	PWM		0.05		%/A
	Line regulation	PWM, $I_{OUT} = 1\text{ A}$ , $V_{IN} \geq V_{OUT} + 1\text{ V}$		0.02		%/V
$R_{DIS}$	Output discharge resistance				100	$\Omega$
$f_{SW}$	PWM Switching frequency range	MODE = high, see the FSET pin functionality about setting the switching frequency	1.8	2.25	4	MHz
$f_{SW}$	PWM Switching frequency range	MODE = low, see the FSET pin functionality about setting the switching frequency	1.8		3.5	MHz
$f_{SW}$	PWM Switching frequency	with COMP/FSET tied to GND or $V_{IN}$	2.025	2.25	2.475	MHz
$f_{SW}$	PWM Switching frequency tolerance	using a resistor from COMP/FSET to GND	-12		12	%
$t_{on,min}$	Minimum on-time of high-side FET	$V_{IN} \geq 3.3\text{ V}$ , $T_J = -40^\circ\text{C}$ to $125^\circ\text{C}$		35	50	ns
$t_{on,min}$	Minimum on-time of low-side FET			10		ns

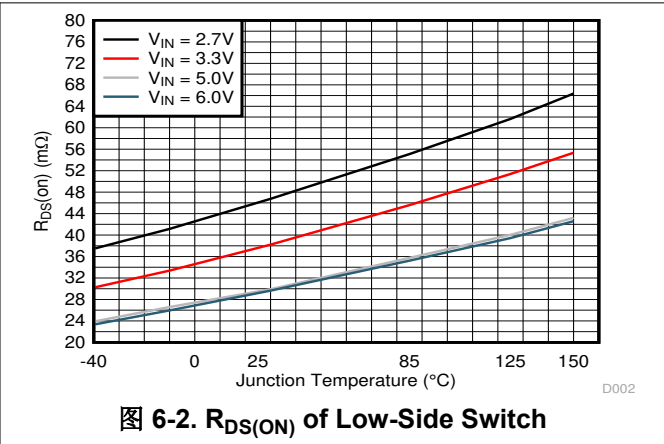
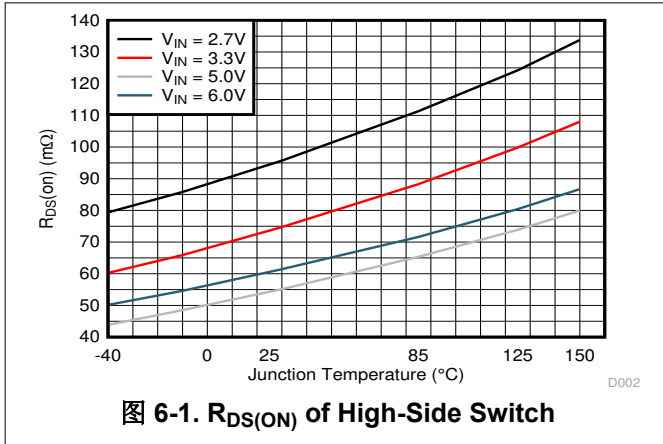
## 6.5 Electrical Characteristics (续)

Over operating junction temperature range ( $T_J = -40^\circ\text{C}$  to  $+150^\circ\text{C}$ ) and  $V_{IN} = 2.7\text{ V}$  to  $6\text{ V}$ . Typical values at  $V_{IN} = 5\text{ V}$  and  $T_J = 25^\circ\text{C}$ . (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$R_{DS(ON)}$	High-side FET on-resistance	$V_{IN} \geq 5\text{ V}$		65	120	$\text{m}\Omega$
	Low-side FET on-resistance	$V_{IN} \geq 5\text{ V}$		33	70	$\text{m}\Omega$
	High-side MOSFET leakage current	$T_J = 85^\circ\text{C}$		2.5		$\mu\text{A}$
	High-side MOSFET leakage current			0.01	44	$\mu\text{A}$
	Low-side MOSFET leakage current	$T_J = 85^\circ\text{C}$		3.7		$\mu\text{A}$
	Low-side MOSFET leakage current			0.01	70	$\mu\text{A}$
	SW leakage	$V(\text{SW}) = 0.6\text{V}$ , current into SW pin	-0.05		11	$\mu\text{A}$
$I_{LIMH}$	High-side FET switch current limit	DC value, for TPS628503; $V_{IN} = 3.3\text{ V}$ to $6$	3.45	4.5	5.1	A
$I_{LIMH}$	High-side FET switch current limit	DC value, for TPS628502; $V_{IN} = 3\text{ V}$ to $6\text{ V}$	2.85	3.4	3.9	A
$I_{LIMH}$	High-side FET switch current limit	DC value, for TPS628501; $V_{IN} = 3\text{ V}$ to $6\text{ V}$	2.1	2.6	3.0	A
$I_{LIMNEG}$	Low-side FET negative current limit	DC value		-1.8		A



## 6.6 Typical Characteristics



## 7 Parameter Measurement Information

### 7.1 Schematic

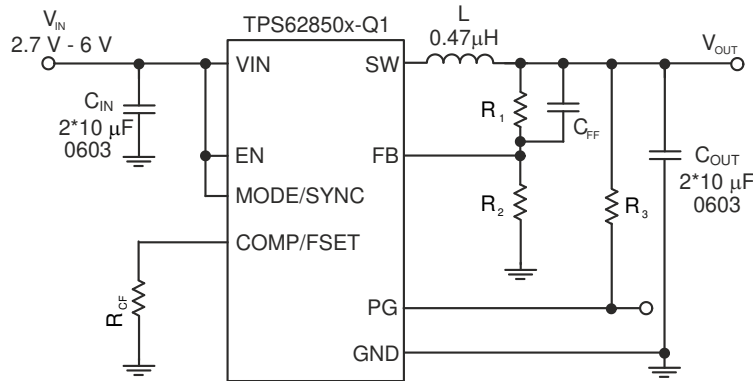


图 7-1. Measurement Setup (TPS62850x-Q1)

表 7-1. List of Components

REFERENCE	DESCRIPTION	MANUFACTURER <sup>(1)</sup>
IC	TPS628502QDRLRQ1	Texas Instruments
L	0.47- $\mu$ H inductor DFE252012PD	Murata
C <sub>IN</sub>	2 $\times$ 10 $\mu$ F / 6.3 V GCM188D70J106M	Murata
C <sub>OUT</sub>	2 $\times$ 10 $\mu$ F / 6.3 V GCM188D70J106M for V <sub>out</sub> $\geq$ 1 V	Murata
C <sub>OUT</sub>	3 $\times$ 10 $\mu$ F / 6.3 V GCM188D70J106M for V <sub>out</sub> < 1 V	Murata
R <sub>CF</sub>	8,06 k $\Omega$	Any
C <sub>FF</sub>	10 pF	Any
R <sub>1</sub>	Depending on V <sub>OUT</sub>	Any
R <sub>2</sub>	Depending on V <sub>OUT</sub>	Any
R <sub>3</sub>	100 k $\Omega$	Any

(1) See the [Third-party Products Disclaimer](#).

## 8 Detailed Description

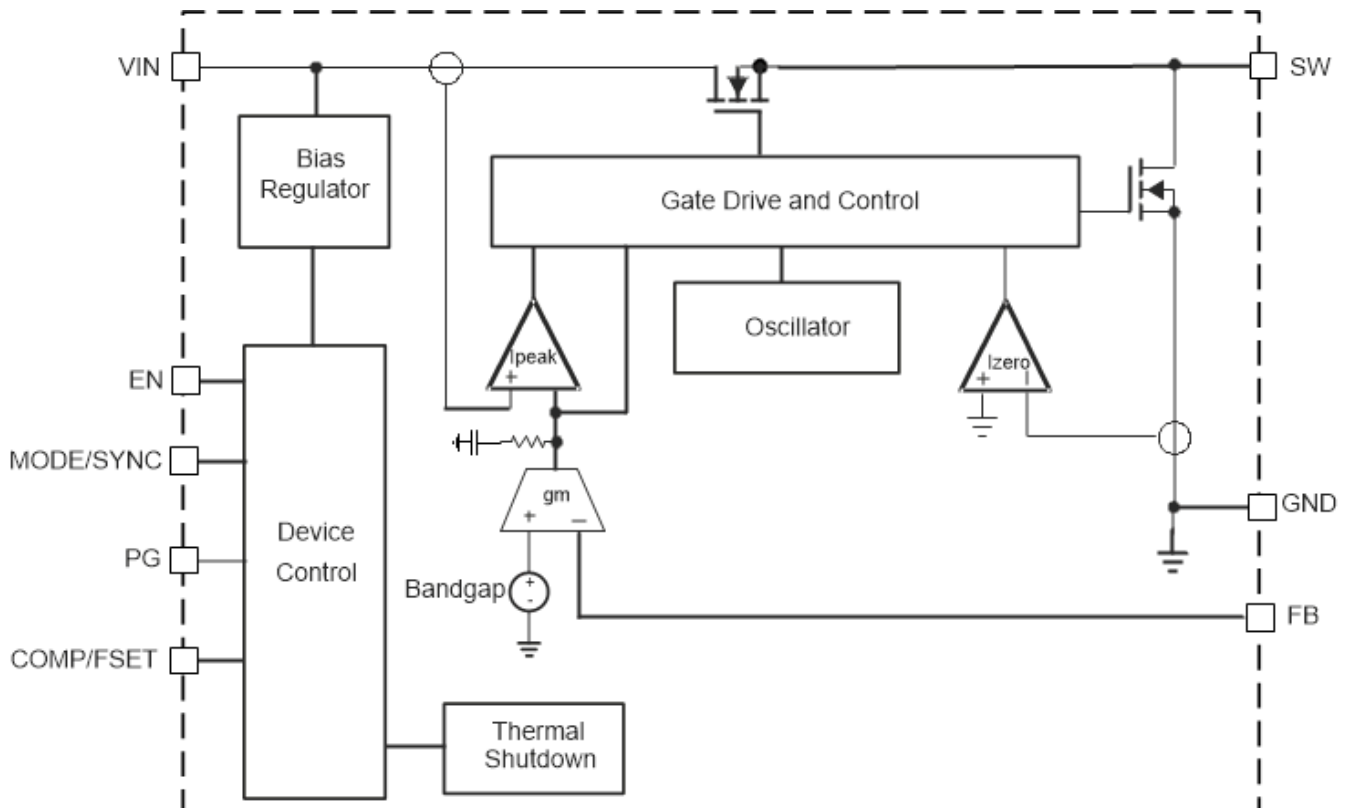
### 8.1 Overview

The TPS62850x-Q1 synchronous switch mode power converters are based on a peak current mode control topology. The control loop is internally compensated.

To optimize the bandwidth of the control loop to the wide range of output capacitance that can be used with the TPS62850x-Q1, the internal compensation has two settings. See [§ 8.3.2](#). One out of the two compensation settings is chosen either by a resistor from COMP/FSET to GND, or by the logic state of this pin. The regulation network achieves fast and stable operation with small external components and low-ESR ceramic output capacitors. The devices can be operated without a feedforward capacitor on the output voltage divider, however, using a typically 10-pF feedforward capacitor improves transient response.

The devices support forced fixed frequency PWM operation with the MODE pin tied to a logic high level. The frequency is defined as either 2.25 MHz internally fixed for the TPS62850x-Q1 when COMP/FSET is tied to GND or VIN, or in a range of 1.8 MHz to 4 MHz defined by a resistor from COMP/FSET to GND. Alternatively, the devices can be synchronized to an external clock signal in a range from 1.8 MHz to 4 MHz, applied to the MODE pin with no need for additional passive components. An internal PLL allows you to change from internal clock to external clock during operation. The synchronization to the external clock is done on a falling edge of the clock applied at MODE to the rising edge on the SW pin. This allows a roughly 180° phase shift when the SW pin is used to generate the synchronization signal for a second converter. When the MODE pin is set to a logic low level, the device operates in power save mode (PFM) at low output current and automatically transfers to fixed frequency PWM mode at higher output current. In PFM mode, the switching frequency decreases linearly based on the load to sustain high efficiency down to very low output current.

### 8.2 Functional Block Diagram



## 8.3 Feature Description

### 8.3.1 Precise Enable (EN)

The voltage applied at the enable pin of the TPS62850x-Q1 is compared to a fixed threshold of 1.1 V for a rising voltage. This allows you to drive the pin by a slowly changing voltage and enables the use of an external RC network to achieve a power-up delay.

The Precise Enable input provides a user-programmable undervoltage lockout by adding a resistor divider to the input of the Enable pin.

The enable input threshold for a falling edge is typically 100 mV lower than the rising edge threshold. The TPS62850x-Q1 starts operation when the rising threshold is exceeded. For proper operation, the enable (EN) pin must be terminated and must not be left floating. Pulling the enable pin low forces the device into shutdown, with a shutdown current of typically 1  $\mu$ A. In this mode, the internal high-side and low-side MOSFETs are turned off and the entire internal control circuitry is switched off.

### 8.3.2 COMP/FSET

This pin allows to set three different parameters:

- Internal compensation settings for the control loop (two settings available)
- The switching frequency in PWM mode from 1.8 MHz to 4 MHz
- Enable/disable spread spectrum clocking (SSC)

A resistor from COMP/FSET to GND changes the compensation as well as the switching frequency. The change in compensation allows you to adopt the device to different values of output capacitance. The resistor must be placed close to the pin to keep the parasitic capacitance on the pin to a minimum. The compensation setting is sampled at start up of the converter, so a change in the resistor during operation only has an effect on the switching frequency but not on the compensation.

To save external components, the pin can also be directly tied to VIN or GND to set a pre-defined setting. Do not leave the pin floating.

The switching frequency has to be selected based on the input voltage and the output voltage to meet the specifications for the minimum on-time and minimum off-time.

Example:  $V_{IN} = 5$  V,  $V_{OUT} = 0.6$  V  $\rightarrow$  duty cycle =  $0.6$  V /  $5$  V = 0.12

- $\rightarrow t_{on,min} = 1 / f_s \times 0.12$
- $\rightarrow f_{sw,max} = 1 / t_{on,min} \times 0.12 = 1 / 0.05 \mu s \times 0.12 = 2.4$  MHz

The compensation range has to be chosen based on the minimum capacitance used. The capacitance can be increased from the minimum value as given in 表 8-1, up to the maximum of 200  $\mu$ F in both compensation ranges. If the capacitance of an output changes during operation, for example, when load switches are used to connect or disconnect parts of the circuitry, the compensation has to be chosen for the minimum capacitance on the output. With large output capacitance, the compensation must be done based on that large capacitance to get the best load transient response. Compensating for large output capacitance but placing less capacitance on the output can lead to instability.

The switching frequency for the different compensation setting is determined by the following equations.

For compensation (comp) setting 1 with spread spectrum clocking (SSC) disabled:

$$R_{CF}(k\Omega) = \frac{18MHz \cdot k\Omega}{f_s(MHz)} \quad (1)$$

For compensation (comp) setting 1 with spread spectrum clocking (SSC) enabled:

$$R_{CF}(k\Omega) = \frac{60MHz \cdot k\Omega}{f_s(MHz)} \quad (2)$$

For compensation (comp) setting 2 with spread spectrum clocking (SSC) disabled:

$$R_{CF}(k\Omega) = \frac{180MHz \cdot k\Omega}{f_s(MHz)} \quad (3)$$

**表 8-1. Switching Frequency, Compensation, and Spread Spectrum Clocking**

$R_{CF}$	COMPENSATION	SWITCHING FREQUENCY	MINIMUM OUTPUT CAPACITANCE FOR $V_{OUT} < 1 V$	MINIMUM OUTPUT CAPACITANCE FOR $1 V \leq V_{OUT} < 3.3 V$	MINIMUM OUTPUT CAPACITANCE FOR $V_{OUT} \geq 3.3 V$
10 k $\Omega$ .. 4.5 k $\Omega$	for smallest output capacitance (comp setting 1) SSC disabled	1.8 MHz (10 k $\Omega$ ) .. 4 MHz (4.5 k $\Omega$ ) according to <a href="#">方程式 1</a>	15 $\mu F$	10 $\mu F$	8 $\mu F$
33 k $\Omega$ .. 15 k $\Omega$	for best transient response (larger output capacitance) (comp setting 2) SSC enabled	1.8 MHz (33 k $\Omega$ ) .. 4 MHz (15 k $\Omega$ ) according to <a href="#">方程式 2</a>	30 $\mu F$	18 $\mu F$	15 $\mu F$
100 k $\Omega$ .. 45 k $\Omega$	for best transient response (larger output capacitance) (comp setting 2) SSC disabled	1.8 MHz (100 k $\Omega$ ) .. 4 MHz (45 k $\Omega$ ) according to <a href="#">方程式 3</a>	30 $\mu F$	18 $\mu F$	15 $\mu F$
tied to GND	for smallest output capacitance (comp setting 1) SSC disabled	internally fixed 2.25 MHz	15 $\mu F$	10 $\mu F$	8 $\mu F$
tied to $V_{IN}$	for best transient response (larger output capacitance) (comp setting 2) SSC enabled	internally fixed 2.25 MHz	30 $\mu F$	18 $\mu F$	15 $\mu F$

Refer to [节 9.1.3.2](#) for further details on the output capacitance required depending on the output voltage.

A resistor value that is too high for  $R_{CF}$  is decoded as "tied to  $V_{IN}$ ", a value below the lowest range is decoded as "tied to GND". The minimum output capacitance in [表 8-1](#) is for capacitors close to the output of the device. If the capacitance is distributed, a lower compensation setting can be required.

### 8.3.3 MODE / SYNC

When MODE/SYNC is set low, the device operates in PWM or PFM mode, depending on the output current. The MODE/SYNC pin allows you to force PWM mode when set high. The pin also allows you to apply an external clock in a frequency range from 1.8 MHz to 4 MHz for external synchronization. The specifications for the minimum on-time and minimum off-time has to be observed when setting the external frequency. For use with external synchronization on the MODE/SYNC pin, the internal switching frequency must be set by  $R_{CF}$  to a similar value than the externally applied clock. This ensures that, if the external clock fails, the switching frequency stays in the same range and the compensation settings are still valid.

### 8.3.4 Spread Spectrum Clocking (SSC)

The device offers spread spectrum clocking as an option. When SSC is enabled, the switching frequency is randomly changed in PWM mode when the internal clock is used. The frequency variation is typically between the nominal switching frequency and up to 288 kHz above the nominal switching frequency. When the device is externally synchronized by applying a clock signal to the MODE/SYNC pin, the TPS62850x-Q1 follows the external clock and the internal spread spectrum block is turned off. SSC is also disabled during soft start.

### 8.3.5 Undervoltage Lockout (UVLO)

If the input voltage drops, the undervoltage lockout prevents misoperation of the device by switching off both the power FETs. When enabled, the device is fully operational for input voltages above the rising UVLO threshold and turns off if the input voltage trips below the threshold for a falling supply voltage.

### 8.3.6 Power-Good Output (PG)

Power good is an open-drain output that requires a pullup resistor to any voltage up to the recommended input voltage level. Power good is driven by a window comparator. PG is held low when the device is disabled, in undervoltage lockout in thermal shutdown, and not in soft start. When the output voltage is in regulation hence, within the window defined in the electrical characteristics, the output is high impedance.

$V_{IN}$  must remain present for the PG pin to stay low. If the power good output is not used, TI recommends to tie to GND or leave open. The PG indicator features a de-glitch, as specified in the electrical characteristics, for the transition from "high impedance" to "low" of its output.

表 8-2. PG Status

EN	DEVICE STATUS	PG STATE
X	$V_{IN} < 2\text{ V}$	undefined
low	$V_{IN} \geq 2\text{ V}$	low
high	$2\text{ V} \leq V_{IN} \leq \text{UVLO}$ OR in thermal shutdown OR $V_{OUT}$ not in regulation OR device in soft start	low
high	$V_{OUT}$ in regulation	high impedance

### 8.3.7 Thermal Shutdown

The junction temperature ( $T_J$ ) of the device is monitored by an internal temperature sensor. If  $T_J$  exceeds 170°C (typ), the device goes into thermal shutdown. Both the high-side and low-side power FETs are turned off and PG goes low. When  $T_J$  decreases below the hysteresis amount of typically 15°C, the converter resumes normal operation, beginning with soft start. During a PFM pause, the thermal shutdown is not active. After a PFM pause, the device needs up to 9  $\mu\text{s}$  to detect a junction temperature that is too high. If the PFM burst is shorter than this delay, the device does not detect a junction temperature that is too high.

## 8.4 Device Functional Modes

### 8.4.1 Pulse Width Modulation (PWM) Operation

The TPS62850x-Q1 has two operating modes: forced PWM mode, which is discussed in this section, and PWM/PFM as discussed in 节 8.4.2.

With the MODE/SYNC pin set to high, the TPS62850x-Q1 operates with pulse width modulation in continuous conduction mode (CCM). The switching frequency is defined by a resistor from the COMP pin to GND or by an external clock signal applied to the MODE/SYNC pin. With an external clock applied to MODE/SYNC, the TPS62850x-Q1 follow the frequency applied to the pin. In general, the frequency range in forced PWM mode is 1.8 MHz to 4 MHz. However, the frequency must be in a range the TPS62850x-Q1 can operate at, taking the minimum on-time into account.

### 8.4.2 Power Save Mode Operation (PWM/PFM)

When the MODE/SYNC pin is low, power save mode is allowed. The device operates in PWM mode as long as the peak inductor current is above the PFM threshold of about 0.8 A. When the peak inductor current drops below the PFM threshold, the device starts to skip switching pulses. In power save mode, the switching frequency decreases with the load current maintaining high efficiency. In addition, the frequency set with the resistor on COMP/FSET must be in a range of 1.8 MHz to 3.5 MHz.

### 8.4.3 100% Duty-Cycle Operation

The duty cycle of a buck converter operated in PWM mode is given as  $D = V_{OUT} / V_{IN}$ . The duty cycle increases as the input voltage comes close to the output voltage and the off-time gets smaller. When the

minimum off-time of typically 10 ns is reached, the TPS62850x-Q1 skips switching cycles while it approaches 100% mode. In 100% mode, it keeps the high-side switch on continuously. The high-side switch stays turned on as long as the output voltage is below the target. In 100% mode, the low-side switch is turned off. The maximum dropout voltage in 100% mode is the product of the on-resistance of the high-side switch plus the series resistance of the inductor and the load current.

#### 8.4.4 Current Limit and Short Circuit Protection

The TPS62850x-Q1 is protected against overload and short circuit events. If the inductor current exceeds the current limit  $I_{LIMH}$ , the high-side switch is turned off and the low-side switch is turned on to ramp down the inductor current. The high-side switch turns on again only if the current in the low side-switch has decreased below the low side current limit. Due to internal propagation delay, the actual current can exceed the static current limit. The dynamic current limit is given as:

$$I_{peak(typ)} = I_{LIMH} + \frac{V_L}{L} \cdot t_{PD} \quad (4)$$

where

- $I_{LIMH}$  is the static current limit as specified in the electrical characteristics
- $L$  is the effective inductance at the peak current
- $V_L$  is the voltage across the inductor ( $V_{IN} - V_{OUT}$ )
- $t_{PD}$  is the internal propagation delay of typically 50 ns

The current limit can exceed static values, especially if the input voltage is high and very small inductances are used. The dynamic high-side switch peak current can be calculated as follows:

$$I_{peak(typ)} = I_{LIMH} + \frac{V_{IN} - V_{OUT}}{L} \cdot 50ns \quad (5)$$

#### 8.4.5 Foldback Current Limit and Short-Circuit Protection

This is valid for devices where foldback current limit is enabled. If interested in this option, please contact Texas Instruments.

When the device detects current limit for more than 1024 subsequent switching cycles, it reduces the current limit from its nominal value to typically 1.3 A. Foldback current limit is left when the current limit indication goes away. If device operation continues in current limit, it can, after 3072 switching cycles, try for full current limit again for 1024 switching cycles.

#### 8.4.6 Output Discharge

The purpose of the discharge function is to ensure a defined down-ramp of the output voltage when the device is being disabled and to keep the output voltage close to 0 V when the device is off. The output discharge feature is only active after the TPS62850x-Q1 have been enabled at least once since the supply voltage was applied. The discharge function is enabled as soon as the device is disabled, in thermal shutdown, or in undervoltage lockout. The minimum supply voltage required for the discharge function to remain active typically is 2 V. Output discharge is not activated during a current limit or foldback current limit event.

#### 8.4.7 Input Overvoltage Protection

When the input voltage exceeds the absolute maximum rating, the device is set to PFM mode so it cannot transfer energy from the output to the input.

## 9 Application and Implementation

### 备注

以下应用部分中的信息不属于 TI 器件规格的范围，TI 不担保其准确性和完整性。TI 的客户应负责确定器件是否适用于其应用。客户应验证并测试其设计，以确保系统功能。

### 9.1 Application Information

#### 9.1.1 Programming the Output Voltage

The output voltage of the TPS62850x-Q1 is adjustable. The output voltage can be programmed for output voltages from 0.6 V to 5.5 V using a resistor divider from V<sub>OUT</sub> to GND. The voltage at the FB pin is regulated to 600 mV. The value of the output voltage is set by the selection of the resistor divider from [方程式 6](#). TI recommends to choose resistor values that allow a current of at least 2 μA, meaning the value of R<sub>2</sub> must not exceed 400 kΩ. TI recommends lower resistor values for highest accuracy and most robust design.

$$R_1 = R_2 \cdot \left( \frac{V_{OUT}}{V_{FB}} - 1 \right) \quad (6)$$

#### 9.1.2 External Component Selection

##### 9.1.2.1 Inductor Selection

The TPS62850x-Q1 is designed for a nominal 0.47-μH inductor with a switching frequency of typically 2.25 MHz. Larger values can be used to achieve a lower inductor current ripple but they can have a negative impact on efficiency and transient response. Smaller values than 0.47 μH cause a larger inductor current ripple which causes larger negative inductor current in forced PWM mode at low or no output current. For a higher or lower nominal switching frequency, the inductance must be changed accordingly. See [节 6.3](#) for details.

The inductor selection is affected by several effects like inductor ripple current, output ripple voltage, PWM-to-PFM transition point, and efficiency. In addition, the inductor selected has to be rated for appropriate saturation current and DC resistance (DCR). [方程式 7](#) calculates the maximum inductor current.

$$I_{L(max)} = I_{OUT(max)} + \frac{\Delta I_{L(max)}}{2} \quad (7)$$

$$\Delta I_{L(max)} = \frac{V_{OUT} \cdot \left( 1 - \frac{V_{OUT}}{V_{IN}} \right)}{L \min} \cdot \frac{1}{f_{SW}} \quad (8)$$

where

- $I_{L(max)}$  is the maximum inductor current
- $\Delta I_{L(max)}$  is the peak-to-peak inductor ripple current
- $L_{min}$  is the minimum inductance at the operating point

表 9-1. Typical Inductors

TYPE	INDUCTANCE	CURRENT (1)	FOR DEVICE	NOMINAL SWITCHING FREQUENCY	DIMENSIONS [LxWxH] mm	MANUFACTURER(2)
XFL4015-471ME	0.47 μH, ±20%	3.5 A	TPS628501 / 502	2.25 MHz	4 × 4 × 1.6	Coilcraft
XFL4015-701ME	0.70 μH, ±20%	3.3 A	TPS628501 / 502	2.25 MHz	4 × 4 × 1.6	Coilcraft
XEL3520-801ME	0.80 μH, ±20%	2.0 A	TPS628501 / 502	2.25 MHz	3.5 × 3.2 × 2.0	Coilcraft
XEL3515-561ME	0.56 μH, ±20%	4.5 A	TPS628501 / 502	2.25 MHz	3.5 × 3.2 × 1.5	Coilcraft
XFL3012-681ME	0.68 μH, ±20%	2.1 A	TPS628501 / 502	2.25 MHz	3.0 × 3.0 × 1.2	Coilcraft



表 9-1. Typical Inductors (续)

TYPE	INDUCTANCE	CURRENT (1)	FOR DEVICE	NOMINAL SWITCHING FREQUENCY	DIMENSIONS [LxWxH] mm	MANUFACTURER(2)
XPL2010-681ML	0.68 $\mu$ H, $\pm$ 20%	1.5 A	TPS628501	2.25 MHz	2 $\times$ 1.9 $\times$ 1	Coilcraft
DFE252012PD-R68M	0.68 $\mu$ H, $\pm$ 20%	see data sheet	TPS628501 / 502	2.25 MHz	2.5 $\times$ 2 $\times$ 1.2	Murata
DFE252012PD-R47M	0.47 $\mu$ H, $\pm$ 20%	see data sheet	TPS628501 / 502	2.25 MHz	2.5 $\times$ 2 $\times$ 1.2	Murata
DFE201612PD-R68M	0.68 $\mu$ H, $\pm$ 20%	see data sheet	TPS628501 / 502	2.25 MHz	2 $\times$ 1.6 $\times$ 1.2	Murata
DFE201612PD-R47M	0.47 $\mu$ H, $\pm$ 20%	see data sheet	TPS628501 / 502	2.25 MHz	2 $\times$ 1.6 $\times$ 1.2	Murata

(1) Lower of  $I_{RMS}$  at 20°C rise or  $I_{SAT}$  at 20% drop.

(2) See the [Third-party Products Disclaimer](#).

Calculating the maximum inductor current using the actual operating conditions gives the minimum saturation current of the inductor needed. TI recommends a margin of about 20% to add. A larger inductor value is also useful to get lower ripple current, but increases the transient response time and size as well.

### 9.1.3 Capacitor Selection

#### 9.1.3.1 Input Capacitor

For most applications, 10- $\mu$ F nominal is sufficient and recommended. The input capacitor buffers the input voltage for transient events and also decouples the converter from the supply. TI recommends a low-ESR multilayer ceramic capacitor (MLCC) for best filtering and must be placed between VIN and GND as close as possible to those pins.

#### 9.1.3.2 Output Capacitor

The architecture of the TPS62850x-Q1 allows the use of tiny ceramic output capacitors with low equivalent series resistance (ESR). These capacitors provide low output voltage ripple and are recommended. To keep its low resistance up to high frequencies and to get narrow capacitance variation with temperature, TI recommends to use X7R or X5R dielectric. Using a higher value has advantages like smaller voltage ripple and a tighter DC output accuracy in power save mode.

The COMP/FSET pin allows you to select two different compensation settings based on the minimum capacitance used on the output. The maximum capacitance is 200  $\mu$ F in any of the compensation settings. The minimum capacitance required on the output depends on the compensation setting and output voltage.

For output voltages below 1 V, the minimum increases linearly from 10  $\mu$ F at 1 V to 15  $\mu$ F at 0.6 V with the compensation setting for smallest output capacitance. Other compensation ranges are equivalent. See [表 8-1](#) for details.

## 9.2 Typical Application

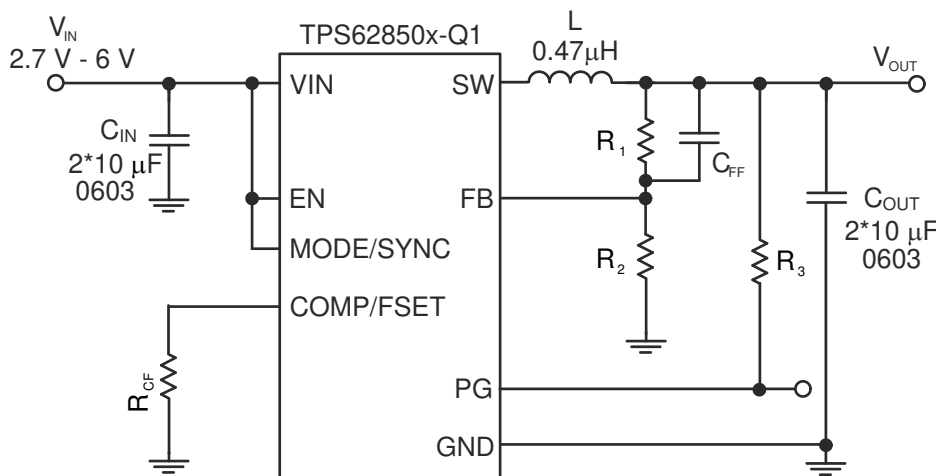


图 9-1. Typical Application

### 9.2.1 Design Requirements

The design guidelines provide a component selection to operate the device within the recommended operating conditions.

### 9.2.2 Detailed Design Procedure

$$R_1 = R_2 \cdot \left( \frac{V_{OUT}}{V_{FB}} - 1 \right) \quad (9)$$

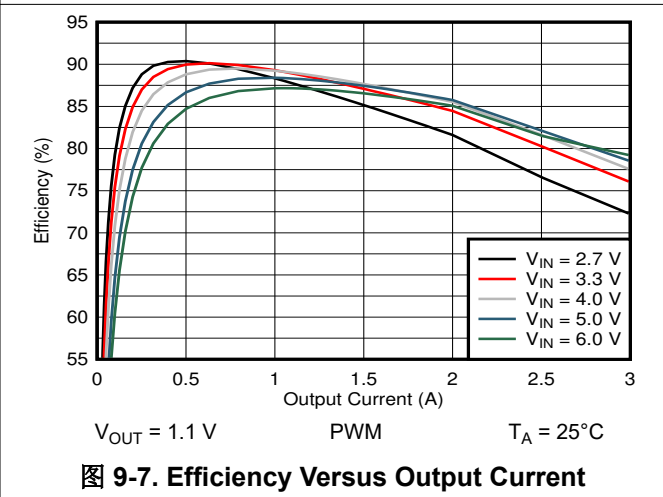
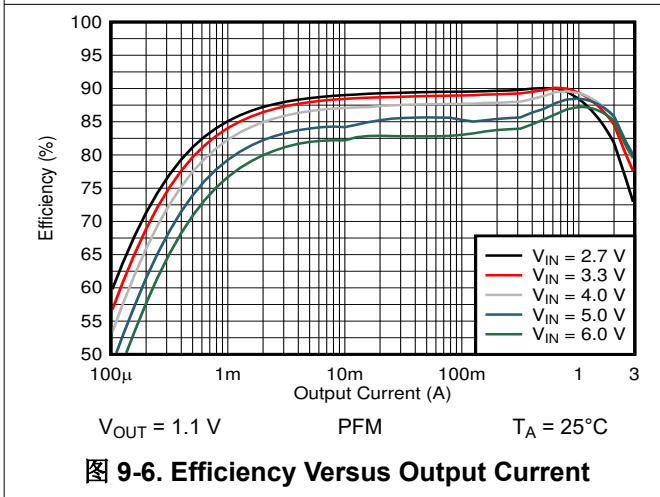
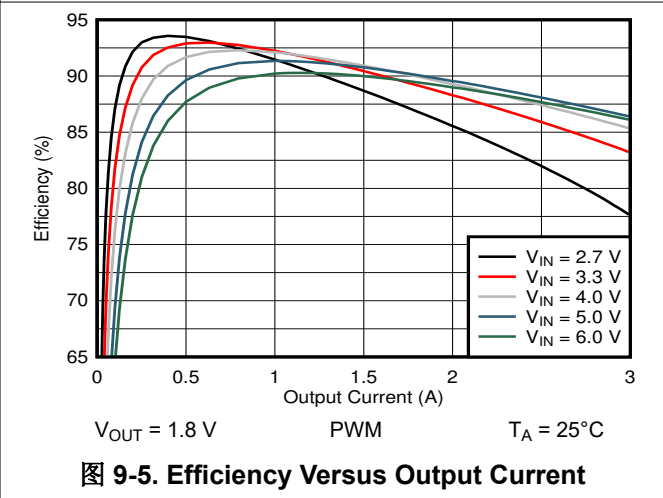
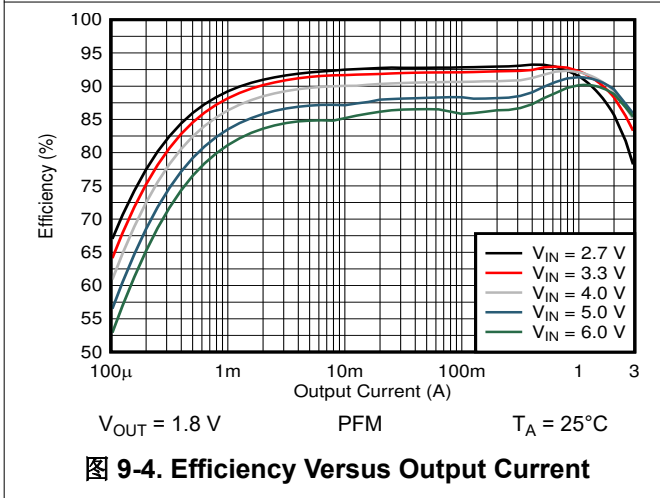
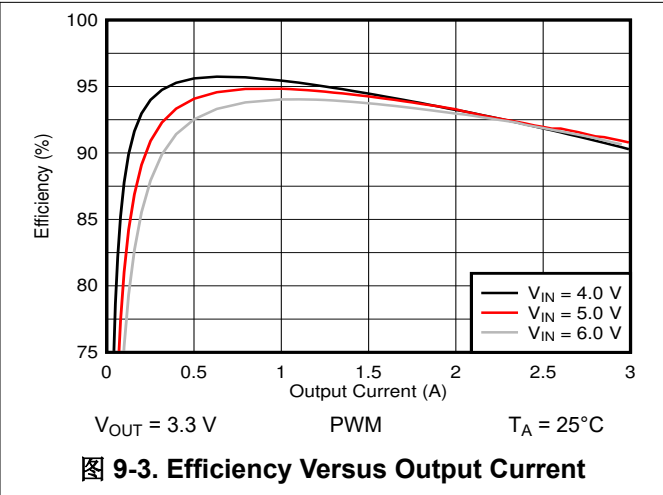
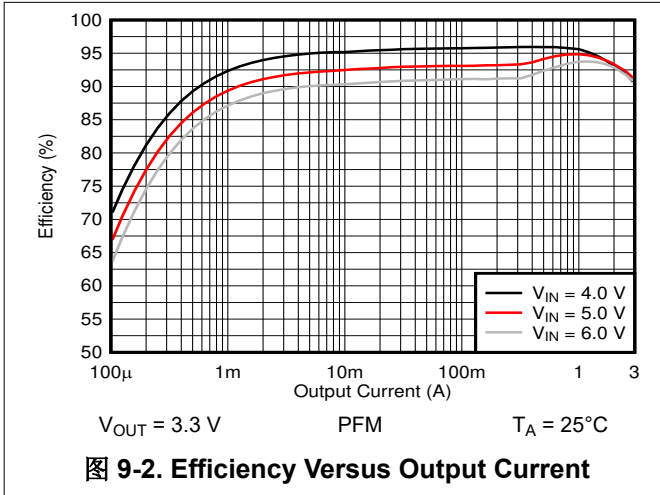
With  $V_{FB} = 0.6 \text{ V}$ :

**表 9-2. Setting the Output Voltage**

NOMINAL OUTPUT VOLTAGE $V_{OUT}$	$R_1$	$R_2$	$C_{FF}$	EXACT OUTPUT VOLTAGE
0.8 V	16.9 k $\Omega$	51 k $\Omega$	10 pF	0.7988 V
1.0 V	20 k $\Omega$	30 k $\Omega$	10 pF	1.0 V
1.1 V	39.2 k $\Omega$	47 k $\Omega$	10 pF	1.101 V
1.2 V	68 k $\Omega$	68 k $\Omega$	10 pF	1.2 V
1.5 V	76.8 k $\Omega$	51 k $\Omega$	10 pF	1.5 V
1.8 V	80.6 k $\Omega$	40.2 k $\Omega$	10 pF	1.803 V
2.5 V	47.5 k $\Omega$	15 k $\Omega$	10 pF	2.5 V
3.3 V	88.7 k $\Omega$	19.6 k $\Omega$	10 pF	3.315 V

### 9.2.3 Application Curves

All plots have been taken with a nominal switching frequency of 2.25 MHz when set to PWM mode, unless otherwise noted. The BOM is according to 表 7-1.



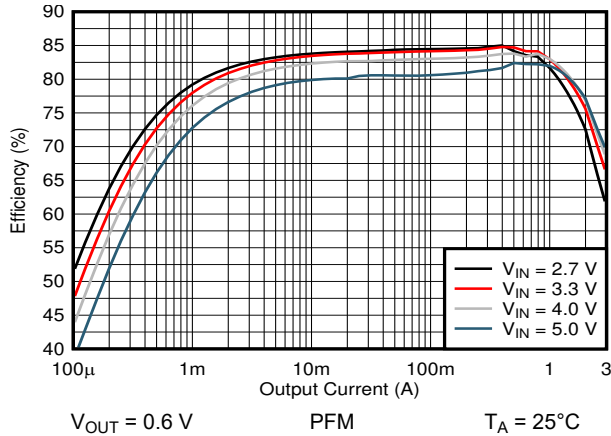


图 9-8. Efficiency Versus Output Current

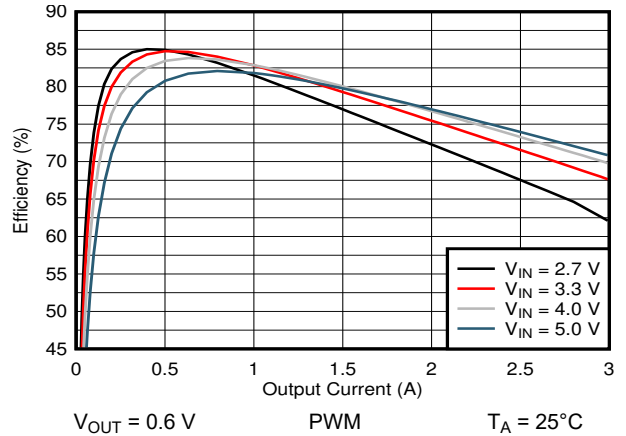


图 9-9. Efficiency Versus Output Current

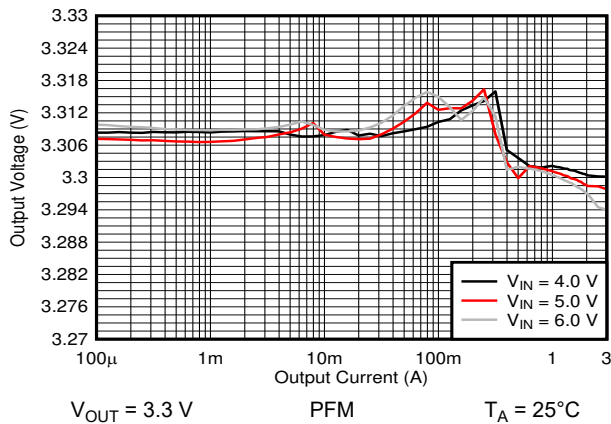


图 9-10. Output Voltage Versus Output Current

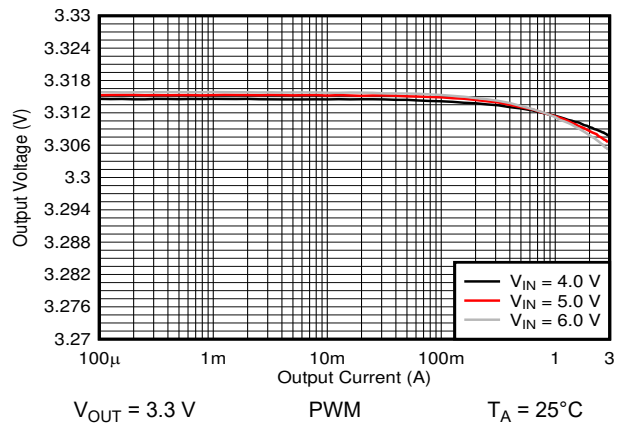


图 9-11. Output Voltage Versus Output Current

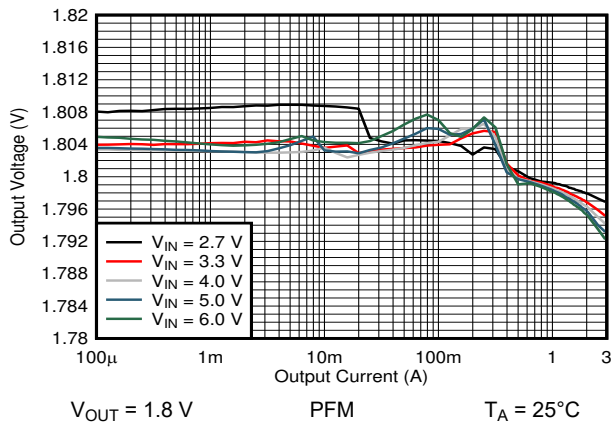


图 9-12. Output Voltage Versus Output Current

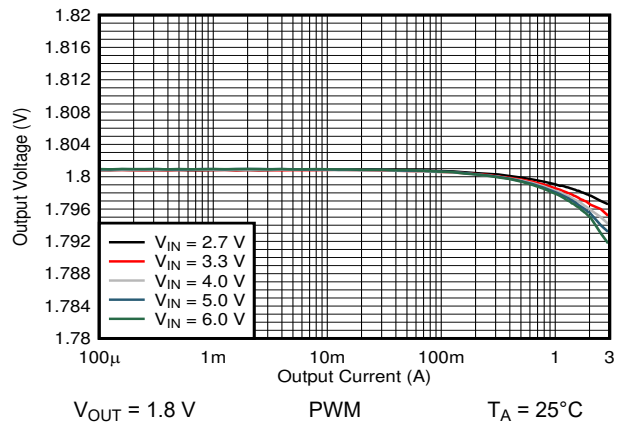


图 9-13. Output Voltage Versus Output Current

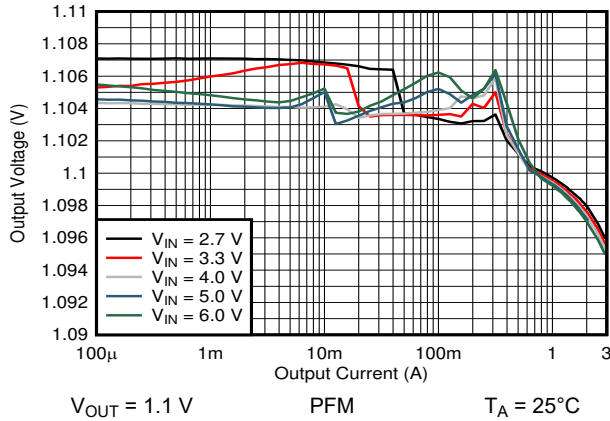


图 9-14. Output Voltage Versus Output Current

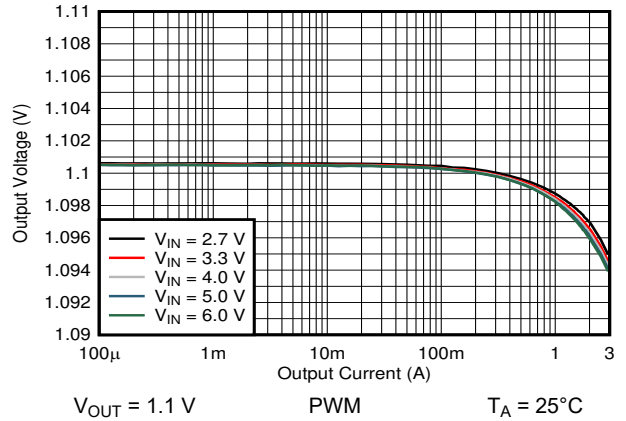


图 9-15. Output Voltage Versus Output Current

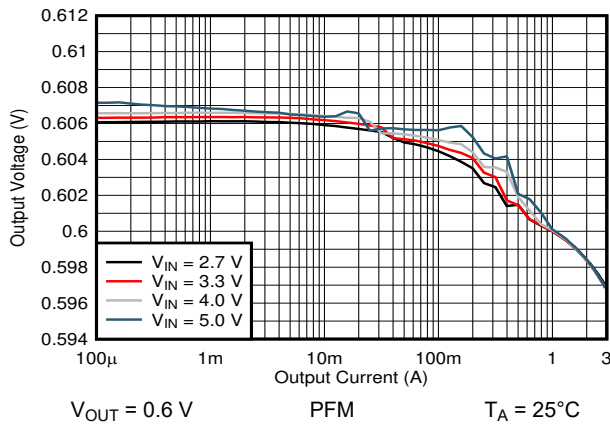


图 9-16. Output Voltage Versus Output Current

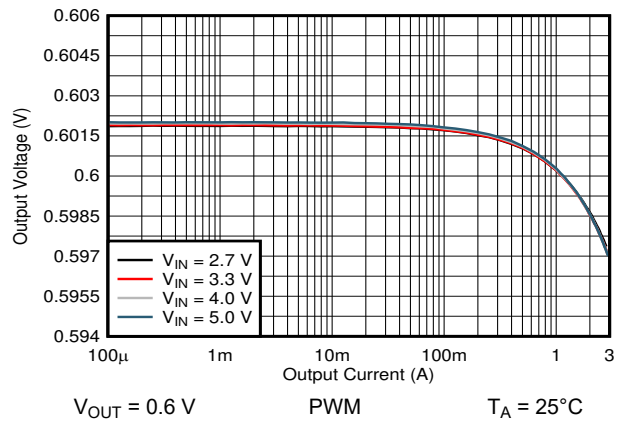


图 9-17. Output Voltage Versus Output Current

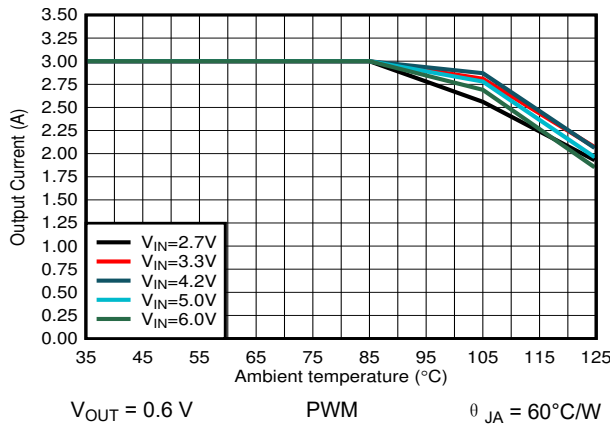


图 9-18. Output Current Versus Ambient Temperature

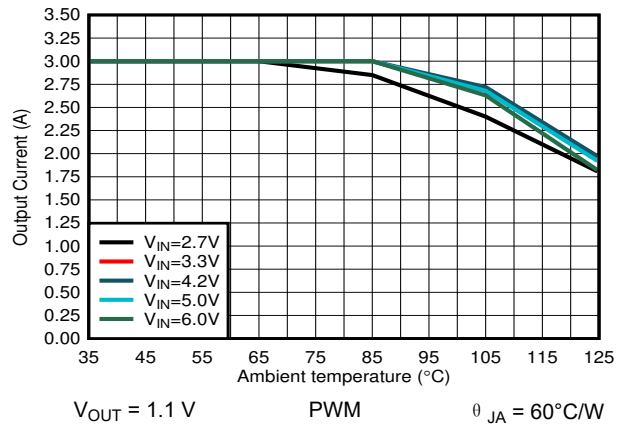


图 9-19. Output Current Versus Ambient Temperature

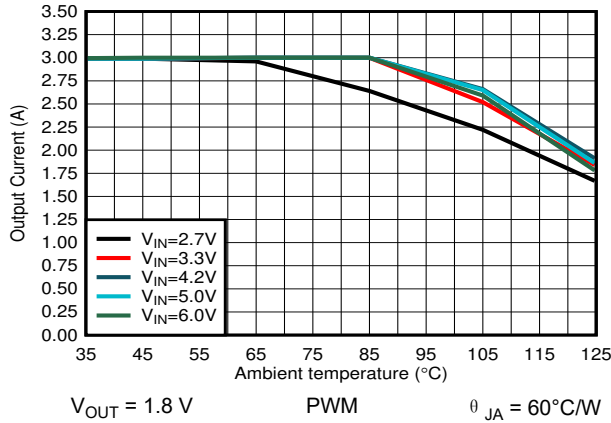


图 9-20. Output Current Versus Ambient Temperature

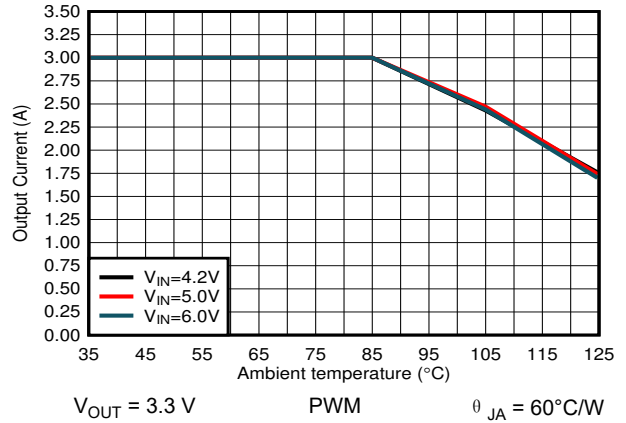


图 9-21. Output Current Versus Ambient Temperature

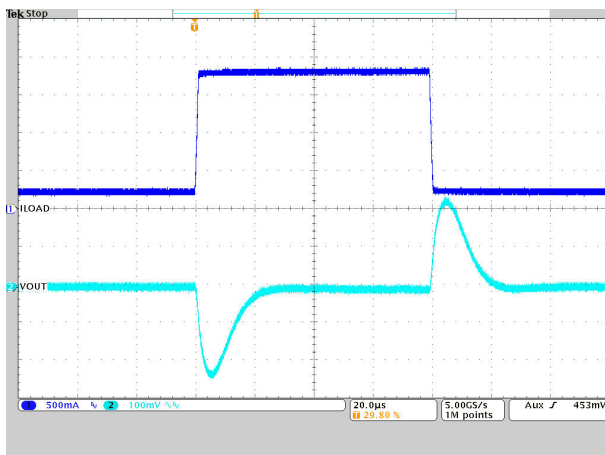


图 9-22. Load Transient Response

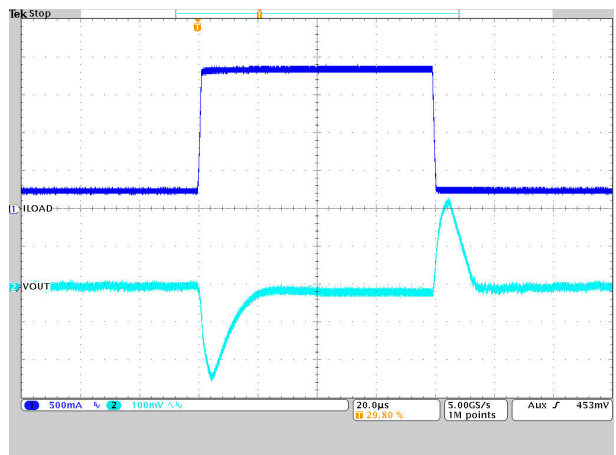


图 9-23. Load Transient Response

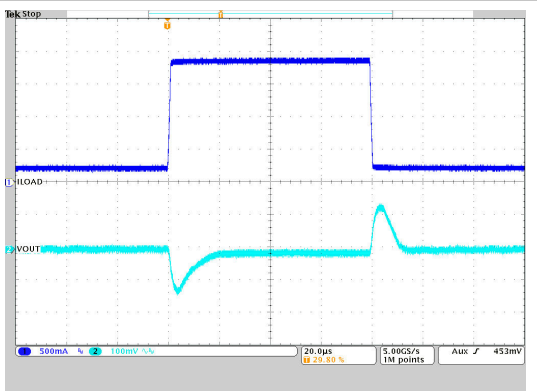


图 9-24. Load Transient Response

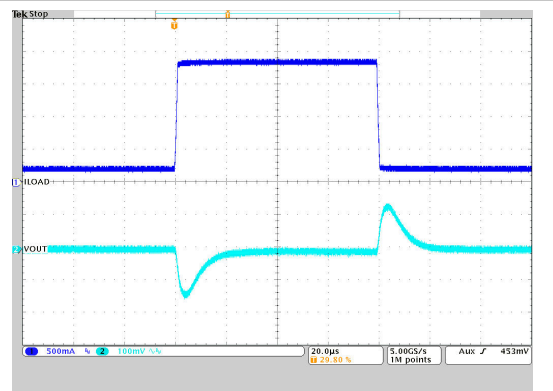
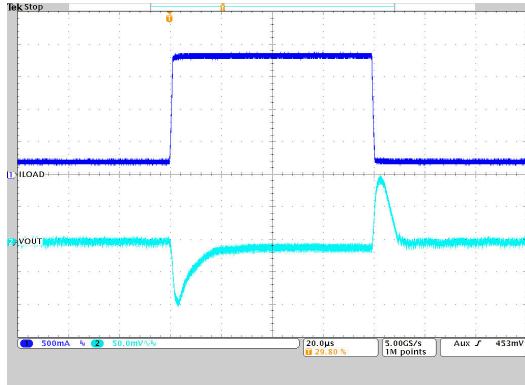
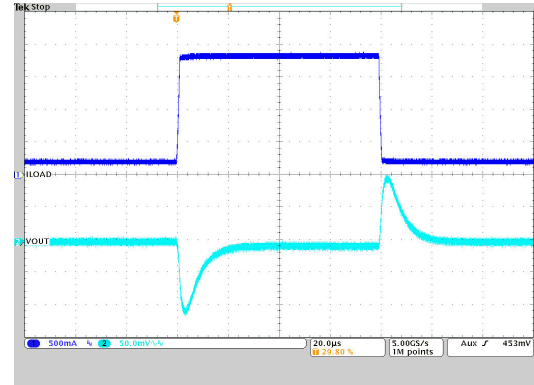


图 9-25. Load Transient Response



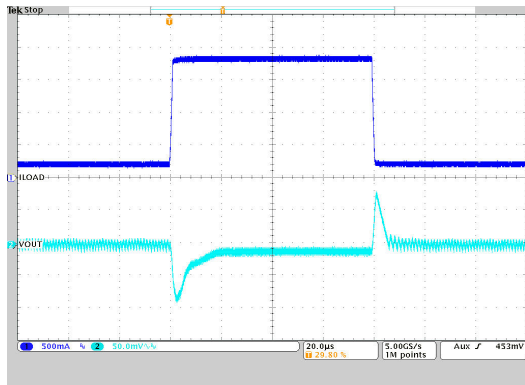
$V_{OUT} = 1.2\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5.0\text{ V}$        $I_{OUT} = 0.2\text{ A to } 1.8\text{ A to } 0.2\text{ A}$

**图 9-26. Load Transient Response**



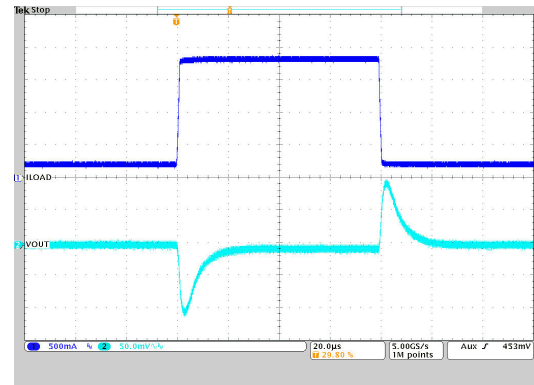
$V_{OUT} = 1.2\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5.0\text{ V}$        $I_{OUT} = 0.2\text{ A to } 1.8\text{ A to } 0.2\text{ A}$

**图 9-27. Load Transient Response**



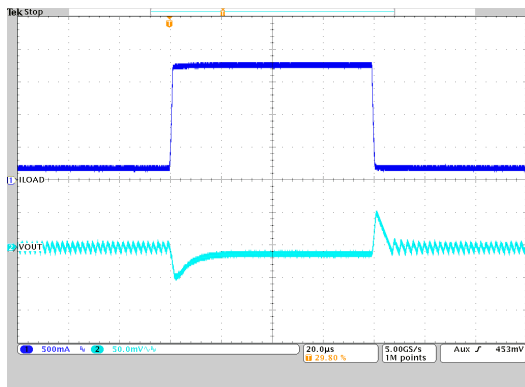
$V_{OUT} = 1.0\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5.0\text{ V}$        $I_{OUT} = 0.2\text{ A to } 1.8\text{ A to } 0.2\text{ A}$

**图 9-28. Load Transient Response**



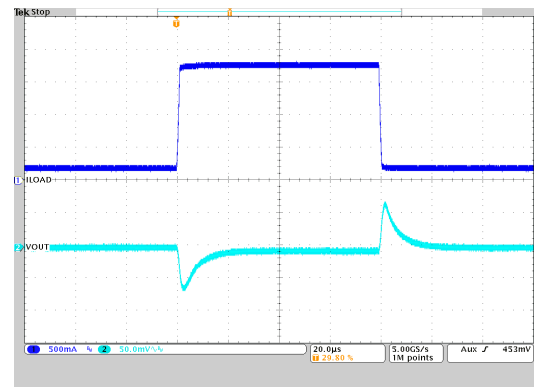
$V_{OUT} = 1.0\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5.0\text{ V}$        $I_{OUT} = 0.2\text{ A to } 1.8\text{ A to } 0.2\text{ A}$

**图 9-29. Load Transient Response**



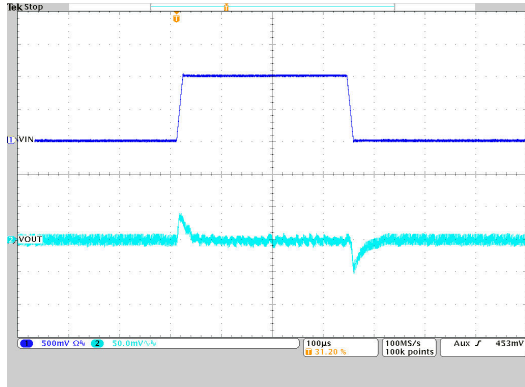
$V_{OUT} = 0.6\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 3.3\text{ V}$        $I_{OUT} = 0.2\text{ A to } 1.8\text{ A to } 0.2\text{ A}$

**图 9-30. Load Transient Response**



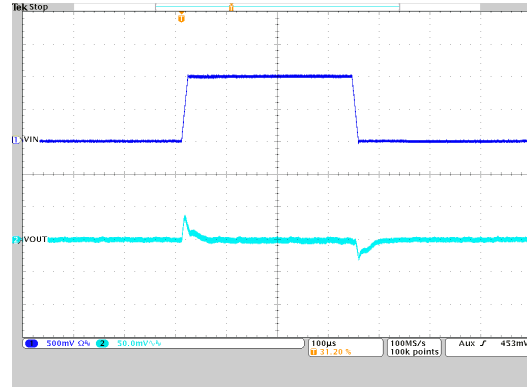
$V_{OUT} = 0.6\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 3.3\text{ V}$        $I_{OUT} = 0.2\text{ A to } 1.8\text{ A to } 0.2\text{ A}$

**图 9-31. Load Transient Response**



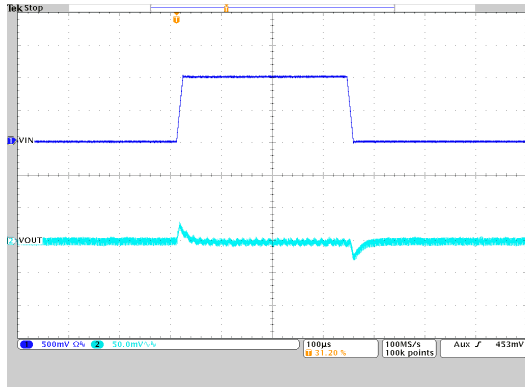
$V_{OUT} = 3.3\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $I_{OUT} = 0.2\text{ A}$        $V_{IN} = 4.5\text{ V to } 5.5\text{ V to } 4.5\text{ V}$

图 9-32. Line Transient Response



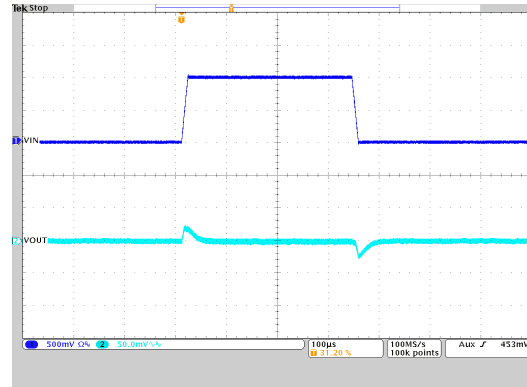
$V_{OUT} = 3.3\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $I_{OUT} = 2\text{ A}$        $V_{IN} = 4.5\text{ V to } 5.5\text{ V to } 4.5\text{ V}$

图 9-33. Line Transient Response



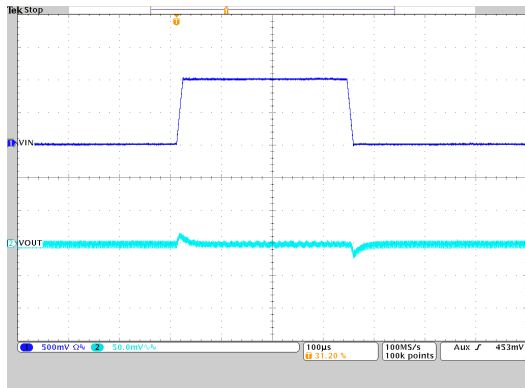
$V_{OUT} = 1.8\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $I_{OUT} = 0.2\text{ A}$        $V_{IN} = 4.5\text{ V to } 5.5\text{ V to } 4.5\text{ V}$

图 9-34. Line Transient Response



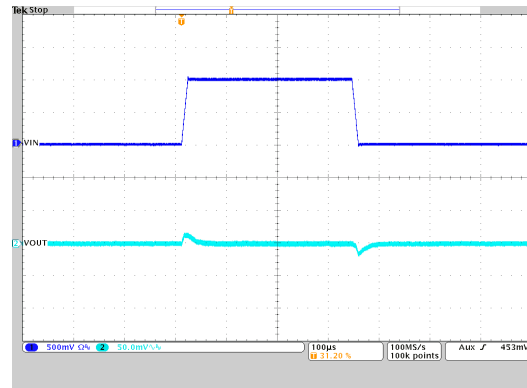
$V_{OUT} = 1.8\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $I_{OUT} = 2\text{ A}$        $V_{IN} = 4.5\text{ V to } 5.5\text{ V to } 4.5\text{ V}$

图 9-35. Line Transient Response



$V_{OUT} = 1.2\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $I_{OUT} = 0.2\text{ A}$        $V_{IN} = 4.5\text{ V to } 5.5\text{ V to } 4.5\text{ V}$

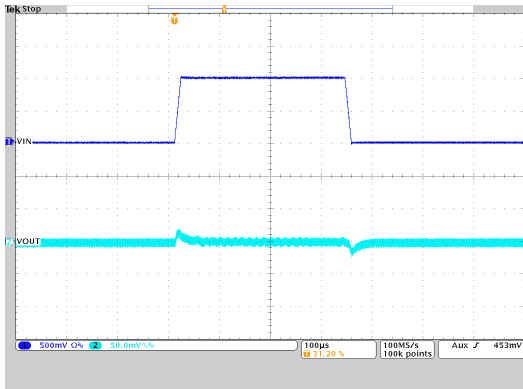
图 9-36. Line Transient Response



$V_{OUT} = 1.2\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $I_{OUT} = 2\text{ A}$        $V_{IN} = 4.5\text{ V to } 5.5\text{ V to } 4.5\text{ V}$

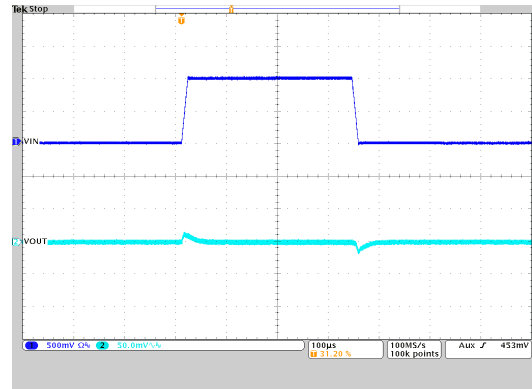
图 9-37. Line Transient Response





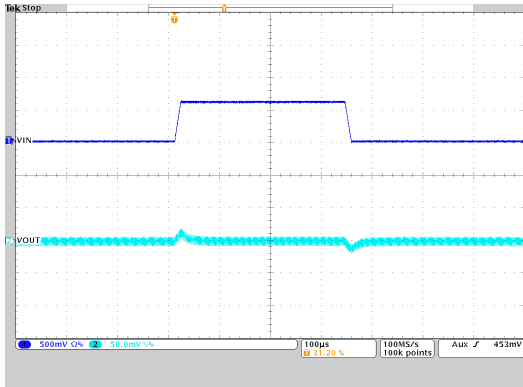
$V_{OUT} = 1.0\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $I_{OUT} = 0.2\text{ A}$        $V_{IN} = 4.5\text{ V to } 5.5\text{ V to } 4.5\text{ V}$

图 9-38. Line Transient Response



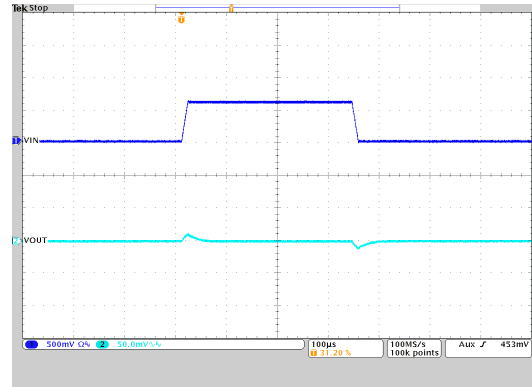
$V_{OUT} = 1.0\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $I_{OUT} = 2\text{ A}$        $V_{IN} = 4.5\text{ V to } 5.5\text{ V to } 4.5\text{ V}$

图 9-39. Line Transient Response



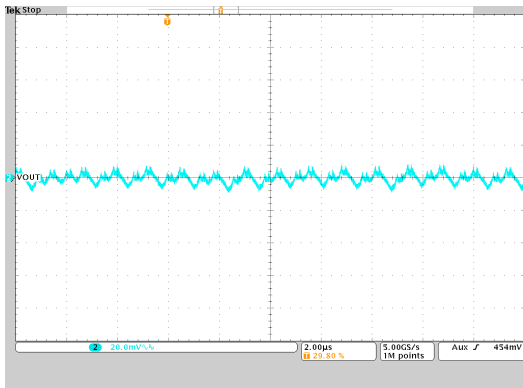
$V_{OUT} = 0.6\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $I_{OUT} = 0.2\text{ A}$        $V_{IN} = 3.0\text{ V to } 3.6\text{ V to } 3.0\text{ V}$

图 9-40. Line Transient Response



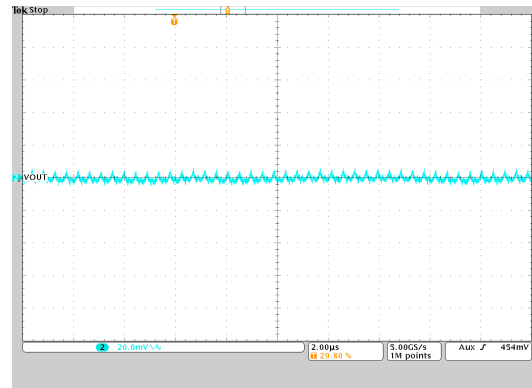
$V_{OUT} = 0.6\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $I_{OUT} = 2\text{ A}$        $V_{IN} = 3.0\text{ V to } 3.6\text{ V to } 3.0\text{ V}$

图 9-41. Line Transient Response



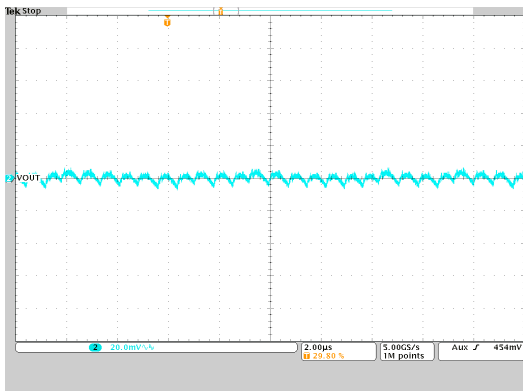
$V_{OUT} = 3.3\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$        $I_{OUT} = 0.2\text{ A}$

图 9-42. Output Voltage Ripple



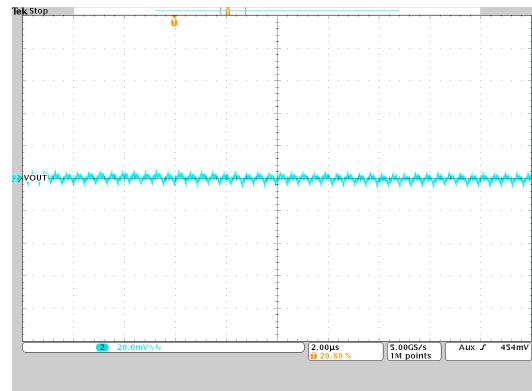
$V_{OUT} = 3.3\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$        $I_{OUT} = 2\text{ A}$

图 9-43. Output Voltage Ripple



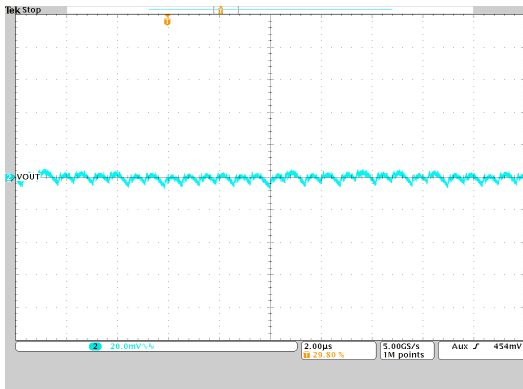
$V_{OUT} = 1.8\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$                        $I_{OUT} = 0.2\text{ A}$

图 9-44. Output Voltage Ripple



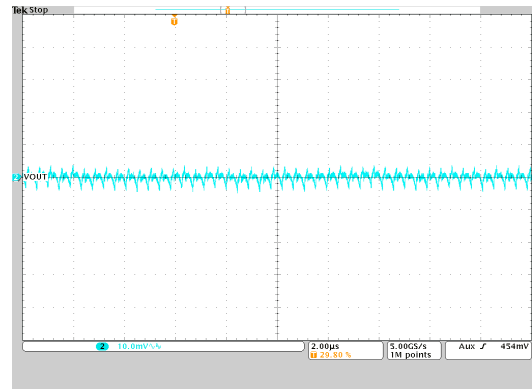
$V_{OUT} = 1.8\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$                        $I_{OUT} = 2\text{ A}$

图 9-45. Output Voltage Ripple



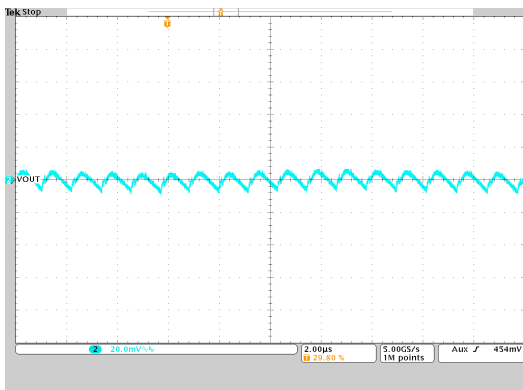
$V_{OUT} = 1.2\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$                        $I_{OUT} = 0.2\text{ A}$

图 9-46. Output Voltage Ripple



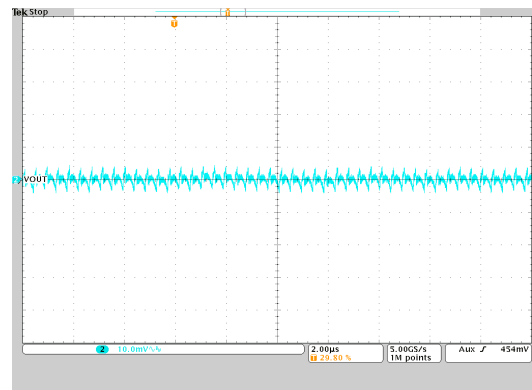
$V_{OUT} = 1.2\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$                        $I_{OUT} = 2\text{ A}$

图 9-47. Output Voltage Ripple



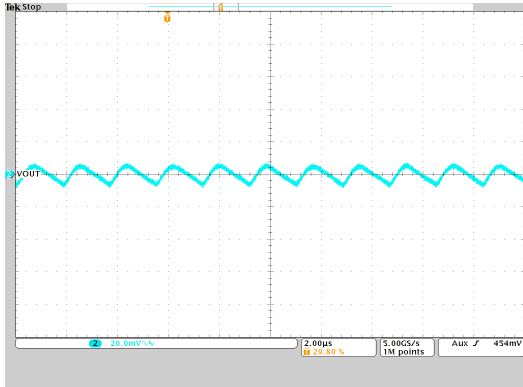
$V_{OUT} = 1.0\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$                        $I_{OUT} = 0.2\text{ A}$

图 9-48. Output Voltage Ripple



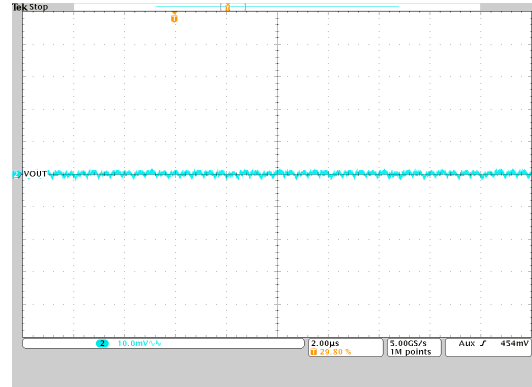
$V_{OUT} = 1.0\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$                        $I_{OUT} = 2\text{ A}$

图 9-49. Output Voltage Ripple



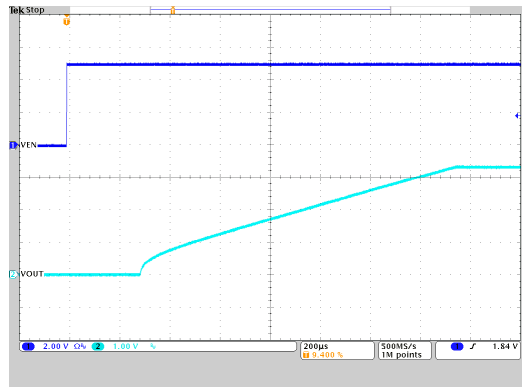
$V_{OUT} = 0.6\text{ V}$       PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 3.3\text{ V}$        $I_{OUT} = 0.2\text{ A}$

**图 9-50. Output Voltage Ripple**



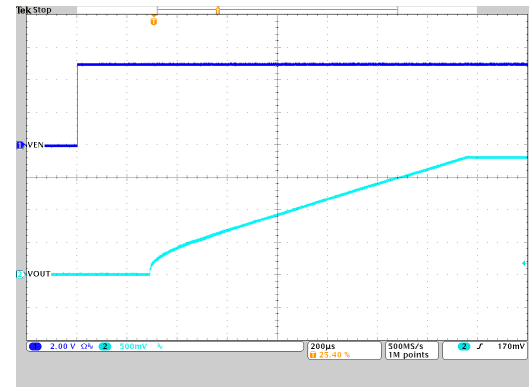
$V_{OUT} = 0.6\text{ V}$       PWM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 3.3\text{ V}$        $I_{OUT} = 2\text{ A}$

**图 9-51. Output Voltage Ripple**



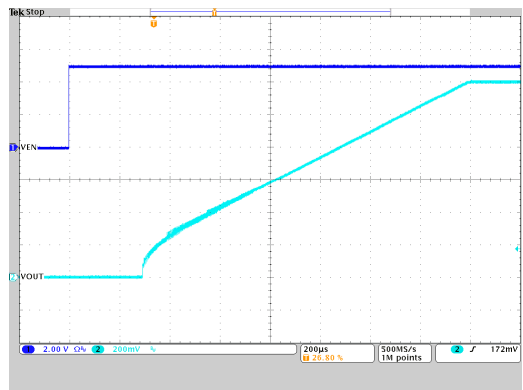
$V_{OUT} = 3.3\text{ V}$       PWM or PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$        $I_{OUT} = 2\text{ A}$

**图 9-52. Start-Up Timing**



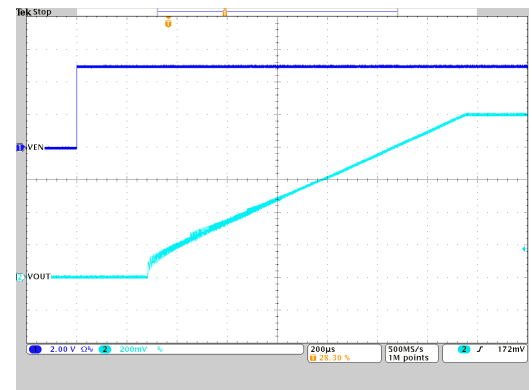
$V_{OUT} = 1.8\text{ V}$       PWM or PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$        $I_{OUT} = 2\text{ A}$

**图 9-53. Start-Up Timing**



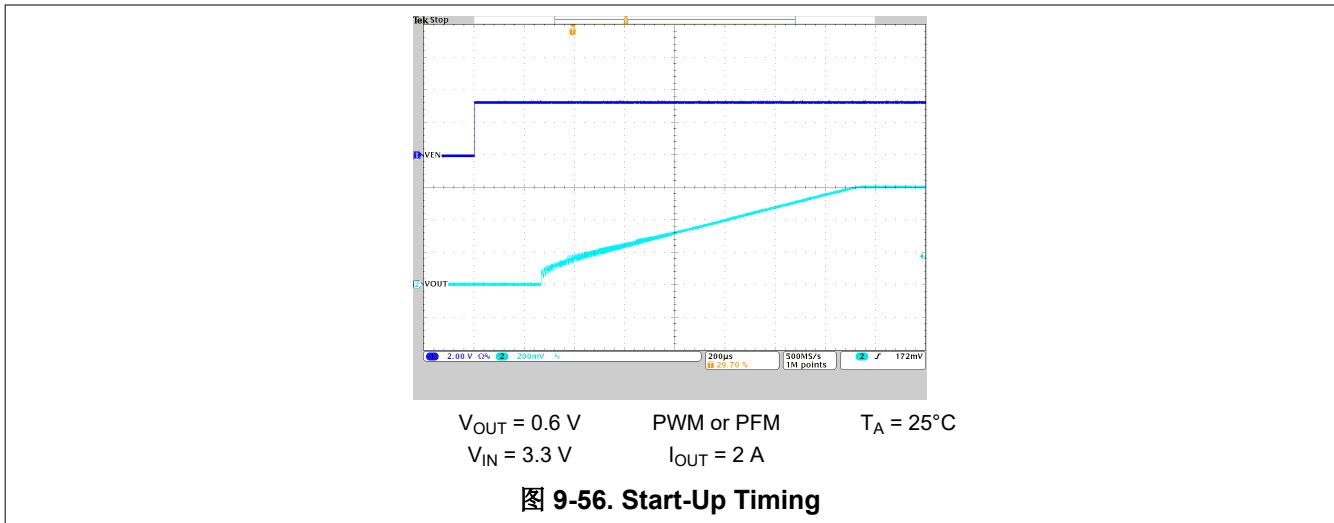
$V_{OUT} = 1.2\text{ V}$       PWM or PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$        $I_{OUT} = 2\text{ A}$

**图 9-54. Start-Up Timing**



$V_{OUT} = 1.0\text{ V}$       PWM or PFM       $T_A = 25^\circ\text{C}$   
 $V_{IN} = 5\text{ V}$        $I_{OUT} = 2\text{ A}$

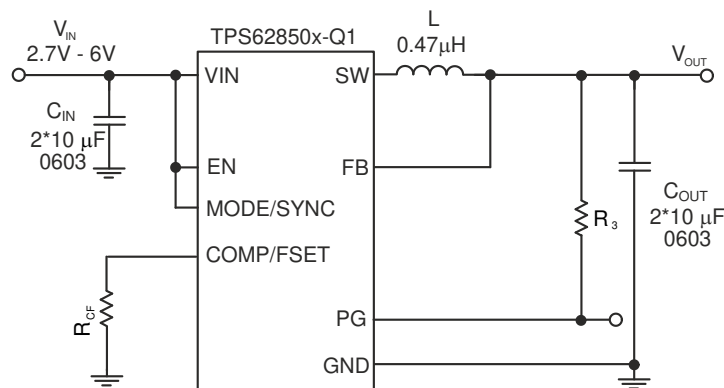
**图 9-55. Start-Up Timing**



## 9.3 System Examples

### 9.3.1 Fixed Output Voltage Versions

Versions with an internally fixed output voltage allow you to remove the external feedback voltage divider. This not only allows you to reduce the total solution size but also provides higher accuracy as there is no additional error caused by the external resistor divider. The FB pin must be tied to the output voltage directly as shown in [图 9-57](#). The application runs with an internally defined switching frequency of 2.25 MHz by connecting COMP/FSET to GND.



**图 9-57. Schematic for Fixed Output Voltage Versions**

### 9.3.2 Synchronizing to an External Clock

The TPS62850x-Q1 can be externally synchronized by applying an external clock on the MODE/SYNC pin. There is no need for any additional circuitry as long as the input signal meets the requirements given in the electrical specifications. The clock can be applied / removed during operation, allowing you to switch from an externally defined fixed frequency to power-save mode or to internal fixed frequency operation.

The value of the  $R_{CF}$  resistor must be chosen such that the internally defined frequency and the externally applied frequency are close to each other. This ensures a smooth transition from internal to external frequency and vice versa.

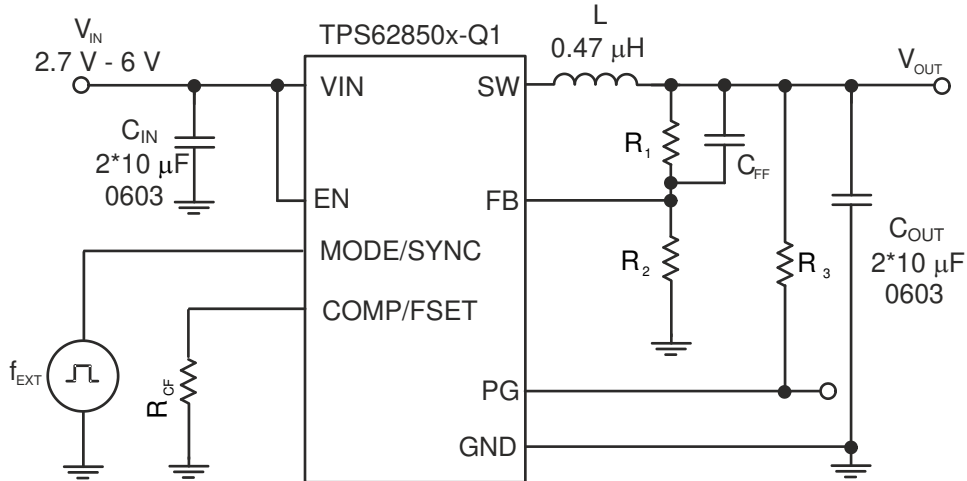


图 9-58. Schematic using External Synchronization

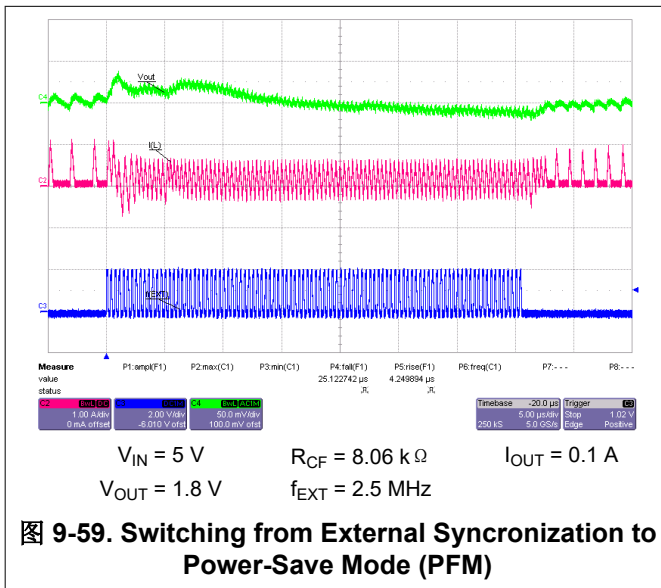


图 9-59. Switching from External Synchronization to Power-Save Mode (PFM)

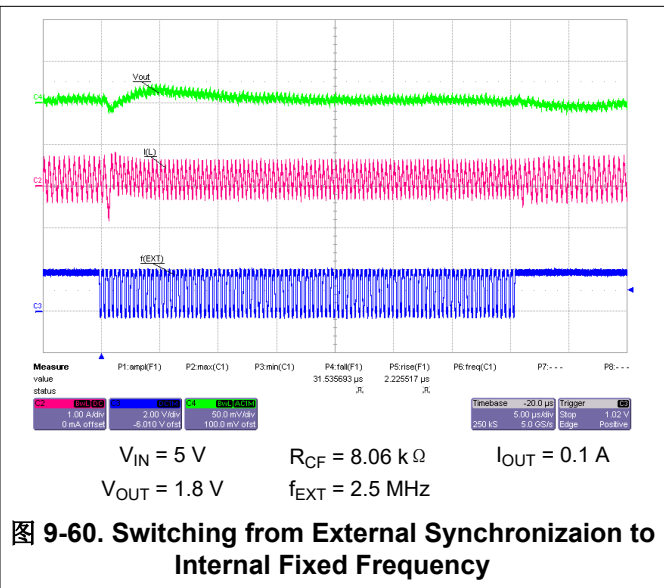


图 9-60. Switching from External Synchronization to Internal Fixed Frequency

## 9.4 Power Supply Recommendations

The TPS62850x-Q1 device family does not have special requirements for its input power supply. The output current of the input power supply must be rated according to the supply voltage, output voltage, and output current of the TPS62850x-Q1.

## 9.5 Layout

### 9.5.1 Layout Guidelines

A proper layout is critical for the operation of a switched mode power supply, even more at high switching frequencies. Therefore, the PCB layout of the TPS62850x-Q1 demands careful attention to ensure operation and to get the performance specified. A poor layout can lead to issues like poor regulation (both in [节 9.5.2](#) and load), stability and accuracy weaknesses, increased EMI radiation, and noise sensitivity.

See for the recommended layout of the TPS62850x-Q1, which is designed for common external ground connections. The input capacitor must be placed as close as possible between the VIN and GND pin.

Provide low inductive and resistive paths for loops with high di/dt. Therefore, paths conducting the switched load current must be as short and wide as possible. Provide low capacitive paths (with respect to all other nodes) for

wires with high dv/dt. Therefore, the input and output capacitance must be placed as close as possible to the IC pins and parallel wiring over long distances and narrow traces must be avoided. Loops which conduct an alternating current must outline an area as small as possible, as this area is proportional to the energy radiated.

Sensitive nodes like FB must be connected with short wires and not nearby high dv/dt signals (for example, SW). As they carry information about the output voltage, they must be connected as close as possible to the actual output voltage (at the output capacitor). The FB resistors, R<sub>1</sub> and R<sub>2</sub>, must be kept close to the IC and be connected directly to the pin and the system ground plane.

The package uses the pins for power dissipation. Thermal vias on the VIN and GND pins help to spread the heat into the pcb.

The recommended layout is implemented on the EVM and shown in the [TPS628502EVM-092 Evaluation Module User's Guide](#).

### 9.5.2 Layout Example

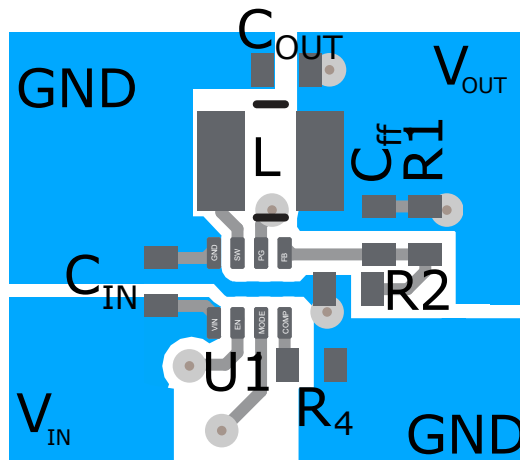


图 9-61. Example Layout

## 10 Device and Documentation Support

### 10.1 Device Support

#### 10.1.1 第三方产品免责声明

TI 发布的与第三方产品或服务有关的信息，不能构成与此类产品或服务或保修的适用性有关的认可，不能构成此类产品或服务单独或与任何 TI 产品或服务一起的表示或认可。

#### 10.2 接收文档更新通知

要接收文档更新通知，请导航至 [ti.com](https://www.ti.com) 上的器件产品文件夹。点击 [通知](#) 进行注册，即可每周接收产品信息更改摘要。有关更改的详细信息，请查看任何已修订文档中包含的修订历史记录。

#### 10.3 支持资源

[TI E2E™ 中文支持论坛](#) 是工程师的重要参考资料，可直接从专家处获得快速、经过验证的解答和设计帮助。搜索现有解答或提出自己的问题，获得所需的快速设计帮助。

链接的内容由各个贡献者“按原样”提供。这些内容并不构成 TI 技术规范，并且不一定反映 TI 的观点；请参阅 TI 的 [使用条款](#)。

#### 10.4 Trademarks

TI E2E™ is a trademark of Texas Instruments.

所有商标均为其各自所有者的财产。

#### 10.5 静电放电警告



静电放电 (ESD) 会损坏这个集成电路。德州仪器 (TI) 建议通过适当的预防措施处理所有集成电路。如果不遵守正确的处理和安装程序，可能会损坏集成电路。

ESD 的损坏小至导致微小的性能降级，大至整个器件故障。精密的集成电路可能更容易受到损坏，这是因为非常细微的参数更改都可能会导致器件与其发布的规格不相符。

#### 10.6 术语表

[TI 术语表](#) 本术语表列出并解释了术语、首字母缩略词和定义。

## 11 Revision History

注：以前版本的页码可能与当前版本的页码不同

### Changes from Revision J (November 2023) to Revision K (June 2024) Page

- Added TPS628501B0QDRLRQ1 and TPS62850120QDRLRQ1 ..... 3
- Updated the third row (33 kΩ .. 15 kΩ) in [表 8-1](#) to show best transient performance instead of lowest output capacitance..... 12

### Changes from Revision I (July 2023) to Revision J (November 2023) Page

- Added TPS62850120QDRLRQ1 and TPS6285020AQDRLRQ1 ..... 3

### Changes from Revision H (March 2023) to Revision I (July 2023) Page

- Removed the preview note from TPS6285011HQDRLRQ1, TPS62850140QDYCRQ1 and TPS62850240QDYCRQ1..... 3

## 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



**PACKAGING INFORMATION**

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TPS6285010MQDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 125	10MQ	<a href="#">Samples</a>
TPS6285010MQDYCRQ1	ACTIVE	SOT-5X3	DYC	8	4000	RoHS & Green	Call TI   SN	Level-2-260C-1 YEAR	-40 to 125	10MQ	<a href="#">Samples</a>
TPS6285011HQDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-2-260C-1 YEAR	-40 to 125	11HQ	<a href="#">Samples</a>
TPS62850120QDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 125	120Q	<a href="#">Samples</a>
TPS62850140QDYCRQ1	ACTIVE	SOT-5X3	DYC	8	4000	RoHS & Green	Call TI   SN	Level-2-260C-1 YEAR	-40 to 125	140Q	<a href="#">Samples</a>
TPS6285018AQDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 125	18AQ	<a href="#">Samples</a>
TPS628501B0QDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 125	10BQ	<a href="#">Samples</a>
TPS628501QDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 125	100Q	<a href="#">Samples</a>
TPS6285020AQDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 125	20AQ	<a href="#">Samples</a>
TPS6285020MQDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 125	20MQ	<a href="#">Samples</a>
TPS6285021HQDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 150	21HQ	<a href="#">Samples</a>
TPS62850220QDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 125	220Q	<a href="#">Samples</a>
TPS62850240QDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 150	240Q	<a href="#">Samples</a>
TPS62850240QDYCRQ1	ACTIVE	SOT-5X3	DYC	8	4000	RoHS & Green	Call TI   SN	Level-2-260C-1 YEAR	-40 to 125	240Q	<a href="#">Samples</a>
TPS628502QDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 125	200Q	<a href="#">Samples</a>
TPS628503QDRLRQ1	ACTIVE	SOT-5X3	DRL	8	4000	RoHS & Green	Call TI   SN	Level-1-260C-UNLIM	-40 to 125	300Q	<a href="#">Samples</a>

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSELETE:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of  $\leq 1000$ ppm threshold. Antimony trioxide based flame retardants must also meet the  $\leq 1000$ ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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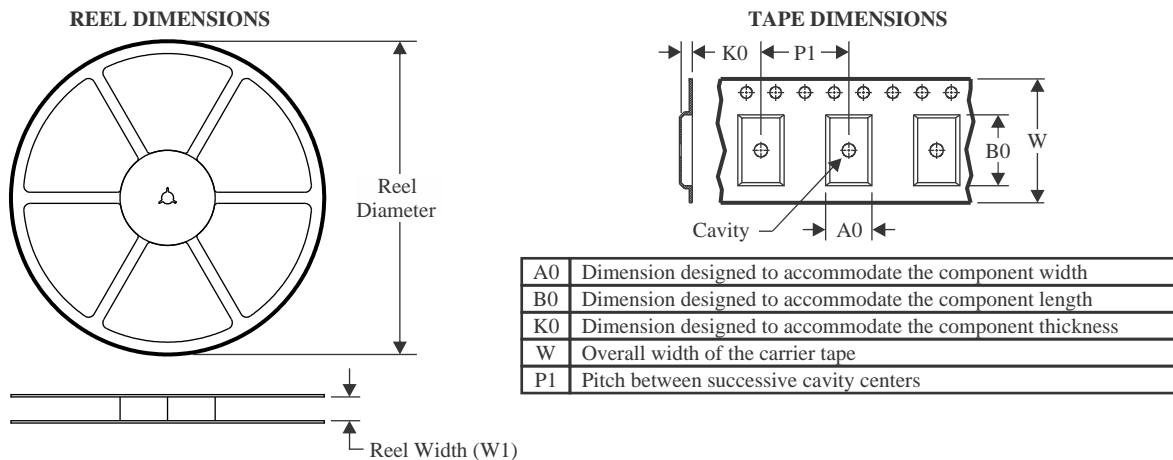
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

**OTHER QUALIFIED VERSIONS OF TPS628501-Q1, TPS628502-Q1, TPS628503-Q1 :**

- Catalog : [TPS628501](#), [TPS628502](#), [TPS628503](#)

NOTE: Qualified Version Definitions:

- Catalog - TI's standard catalog product

**TAPE AND REEL INFORMATION**

**QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS6285010MQDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS6285010MQDYCRQ1	SOT-5X3	DYC	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS6285011HQDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS62850120QDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS62850140QDYCRQ1	SOT-5X3	DYC	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS6285018AQDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS628501B0QDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS628501QDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS6285020AQDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS6285020MQDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS6285021HQDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS62850220QDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS62850240QDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS62850240QDYCRQ1	SOT-5X3	DYC	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS628502QDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3
TPS628503QDRLRQ1	SOT-5X3	DRL	8	4000	180.0	8.4	2.75	1.9	0.8	4.0	8.0	Q3

**TAPE AND REEL BOX DIMENSIONS**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS6285010MQDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS6285010MQDYCRQ1	SOT-5X3	DYC	8	4000	210.0	185.0	35.0
TPS6285011HQDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS62850120QDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS62850140QDYCRQ1	SOT-5X3	DYC	8	4000	210.0	185.0	35.0
TPS6285018AQDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS628501B0QDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS628501QDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS6285020AQDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS6285020MQDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS6285021HQDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS62850220QDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS62850240QDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS62850240QDYCRQ1	SOT-5X3	DYC	8	4000	210.0	185.0	35.0
TPS628502QDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0
TPS628503QDRLRQ1	SOT-5X3	DRL	8	4000	210.0	185.0	35.0

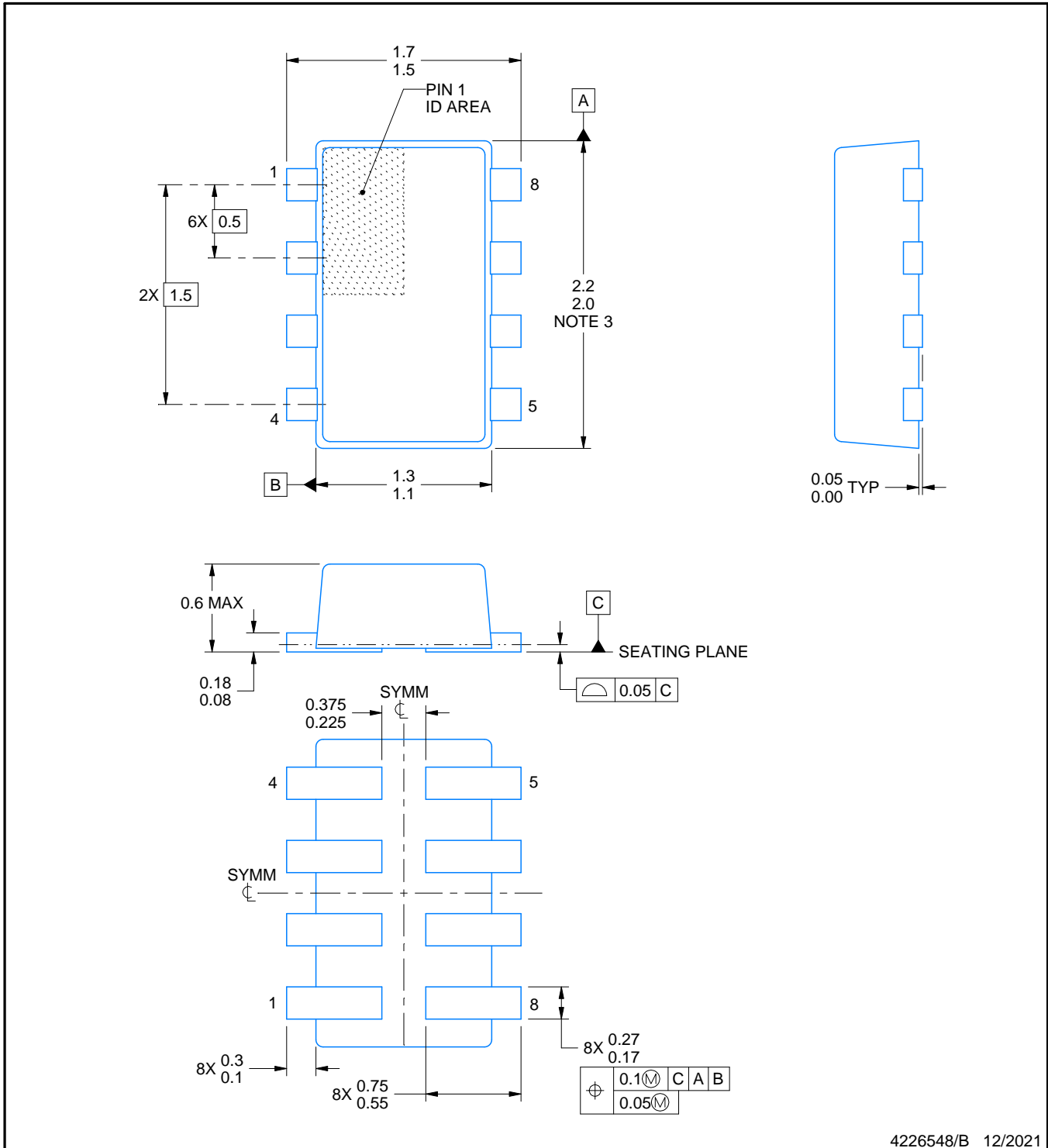
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# PACKAGE OUTLINE

## SOT - 0.6 mm max height

PLASTIC SMALL OUTLINE



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### NOTES:

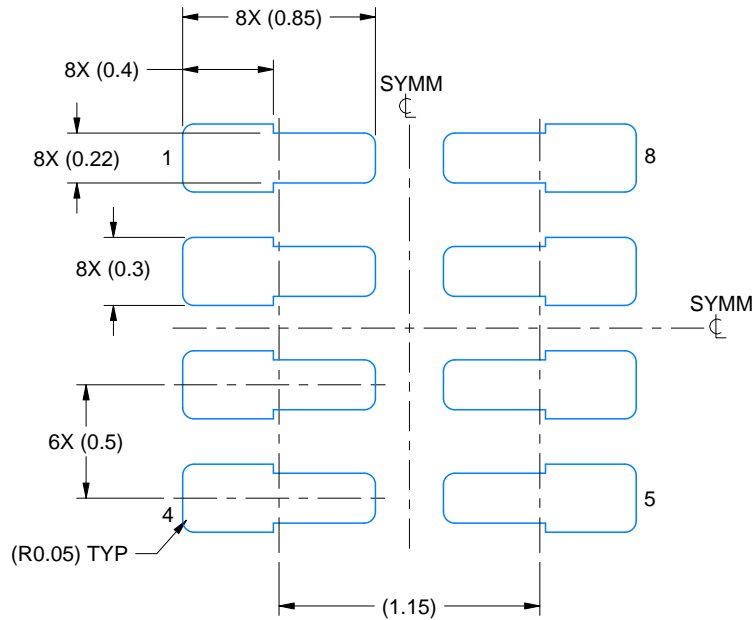
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.

# EXAMPLE BOARD LAYOUT

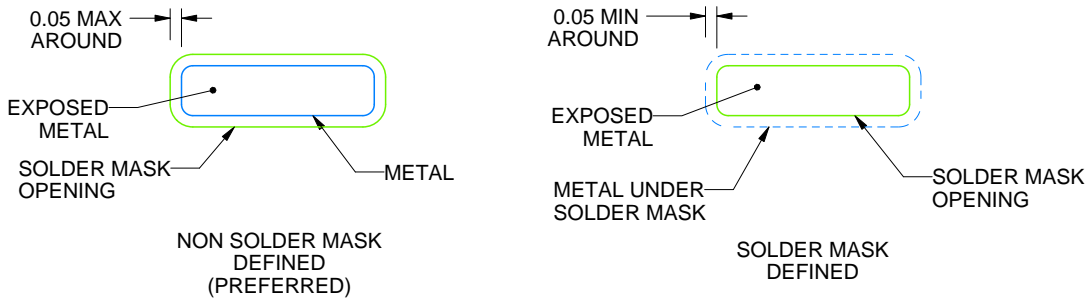
DYC0008A

SOT - 0.6 mm max height

PLASTIC SMALL OUTLINE



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:30X



SOLDERMASK DETAILS

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NOTES: (continued)

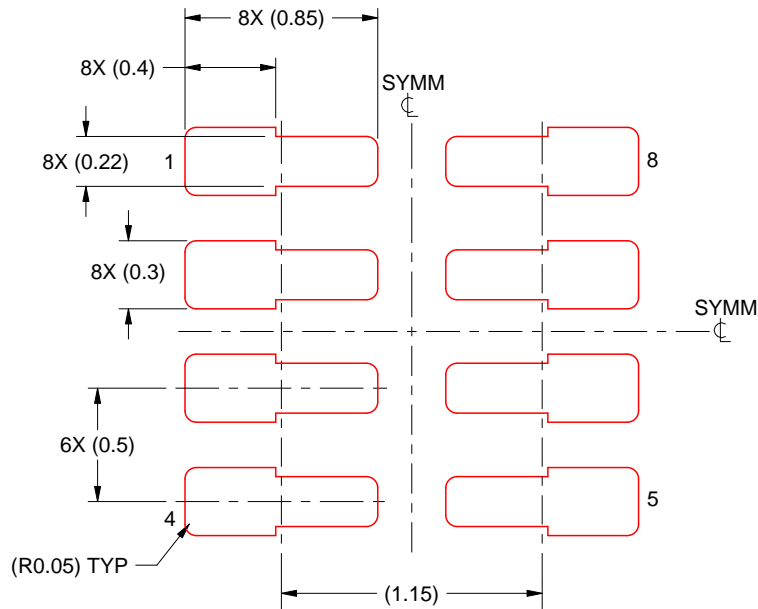
4. Publication IPC-7351 may have alternate designs.
5. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
6. Land pattern design aligns to IPC-610, Bottom Termination Component (BTC) solder joint inspection criteria.

# EXAMPLE STENCIL DESIGN

DYC0008A

SOT - 0.6 mm max height

PLASTIC SMALL OUTLINE



SOLDER PASTE EXAMPLE  
BASED ON 0.1 mm THICK STENCIL  
SCALE:30X

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NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
8. Board assembly site may have different recommendations for stencil design.

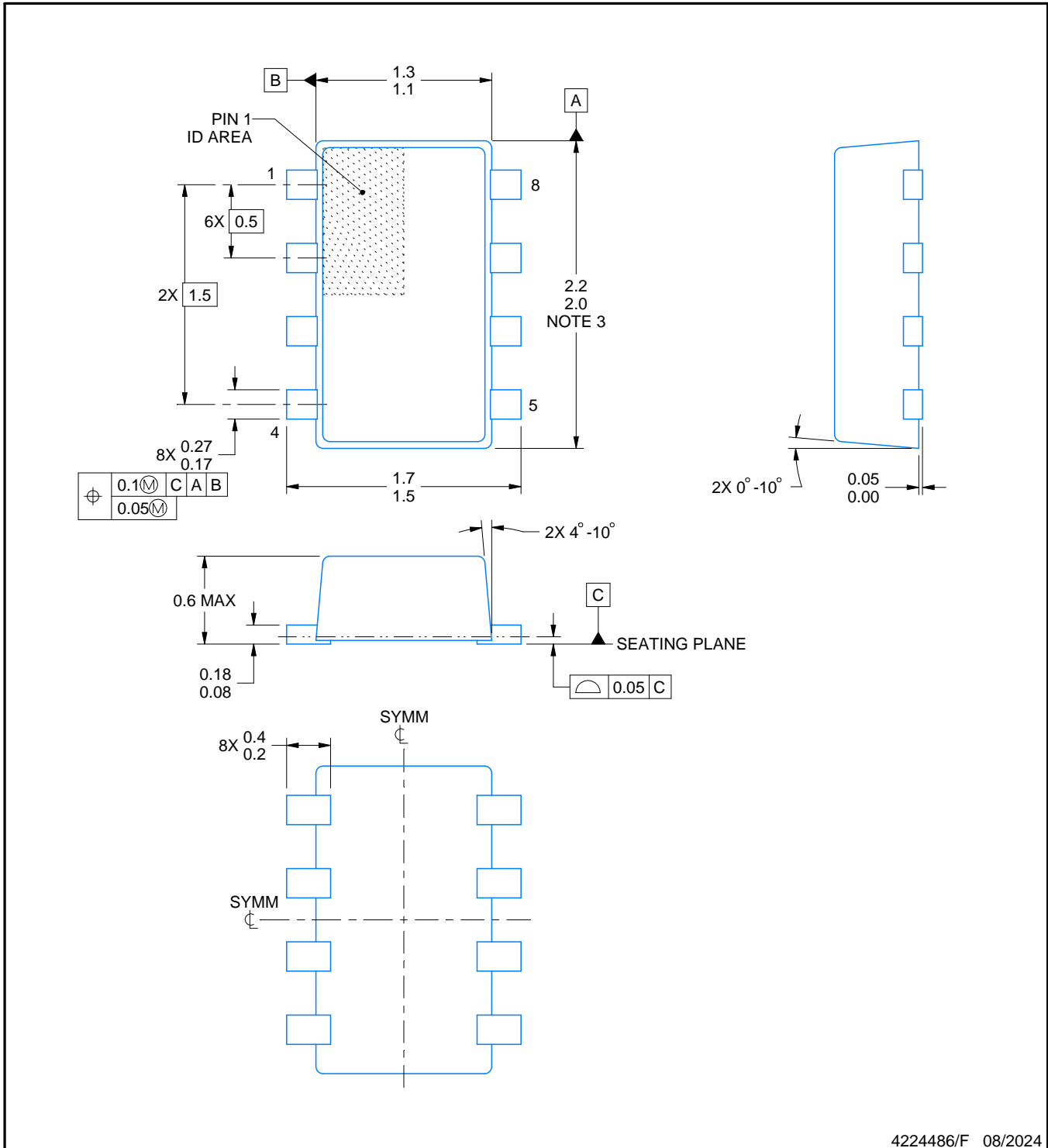
DRL0008A



# PACKAGE OUTLINE

SOT-5X3 - 0.6 mm max height

PLASTIC SMALL OUTLINE



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NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, interlead flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. Reference JEDEC Registration MO-293, Variation UDAD

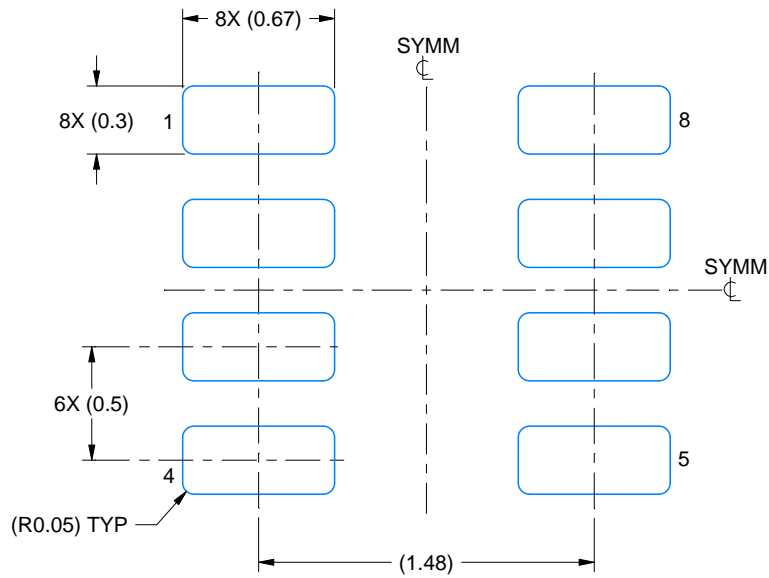


# EXAMPLE BOARD LAYOUT

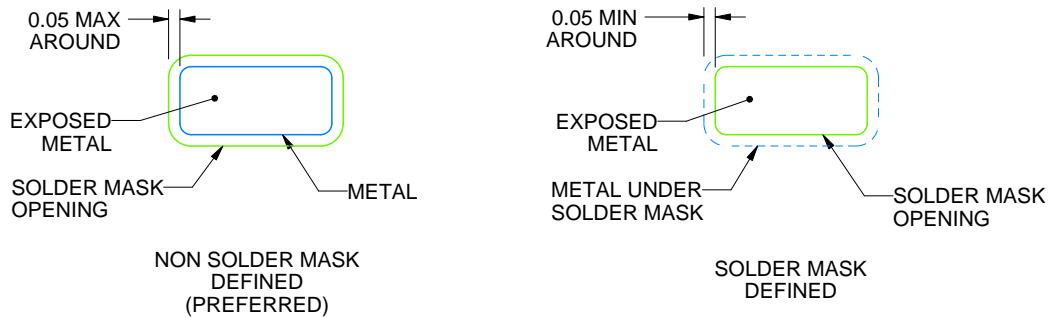
DRL0008A

SOT-5X3 - 0.6 mm max height

PLASTIC SMALL OUTLINE



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:30X



SOLDERMASK DETAILS

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NOTES: (continued)

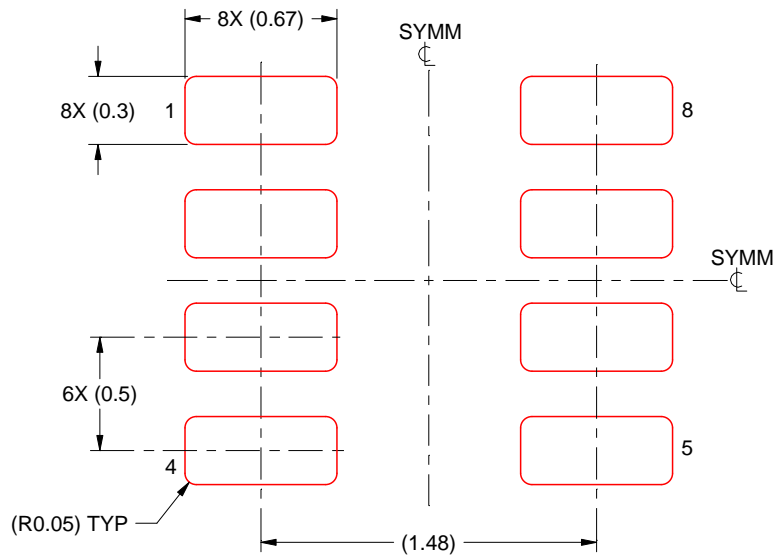
5. Publication IPC-7351 may have alternate designs.
6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
7. Land pattern design aligns to IPC-610, Bottom Termination Component (BTC) solder joint inspection criteria.

# EXAMPLE STENCIL DESIGN

DRL0008A

SOT-5X3 - 0.6 mm max height

PLASTIC SMALL OUTLINE



SOLDER PASTE EXAMPLE  
BASED ON 0.1 mm THICK STENCIL  
SCALE:30X

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NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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