Functional Safety Information

LM62460, LM61480, and LM61495 Functional Safety FIT Rate, FMD and Pin FMA

TEXAS INSTRUMENTS

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1 Overview

This document contains information for LM62460, LM61480, and LM61495 (VQFN package) to aid in a functional safety system design. Information provided are:

- Functional Safety Failure In Time (FIT) rates of the semiconductor component estimated by the application of industry reliability standards
- Component failure modes and their distribution (FMD) based on the primary function of the device
- Pin failure mode analysis (Pin FMA)

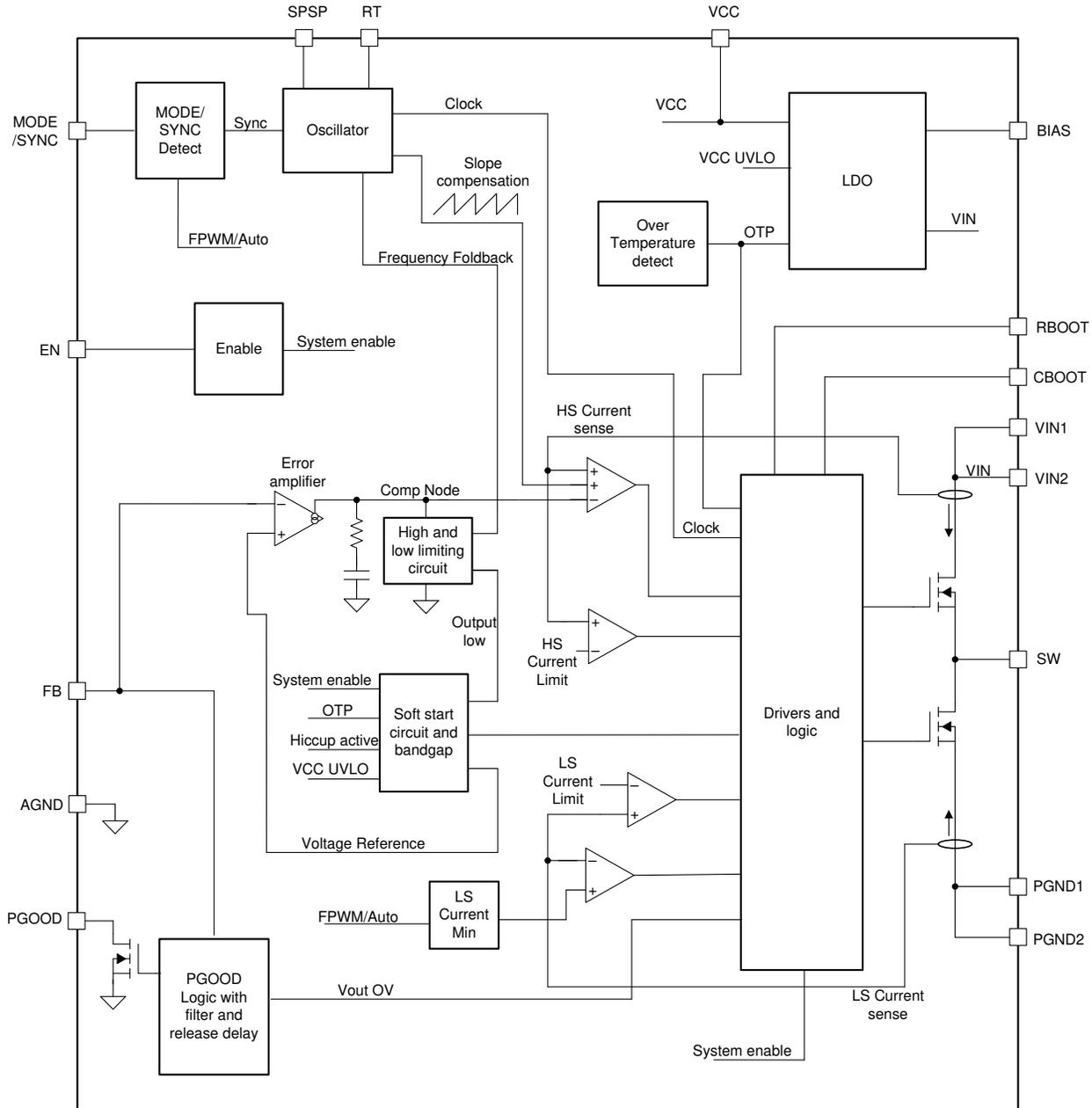Figure 1-1 shows the device functional block diagram for reference.

Figure 1-1. Functional Block Diagram

LM62460, LM61480, and LM61495 were developed using a quality-managed development process, but were not developed in accordance with the IEC 61508 or ISO 26262 standards.

2 Functional Safety Failure In Time (FIT) Rates

This section provides Functional Safety Failure In Time (FIT) rates for LM62460, LM61480, and LM61495 based on two different industry-wide used reliability standards:

- Table 2-1 provides FIT rates based on IEC TR 62380 / ISO 26262 part 11
- Table 2-2 provides FIT rates based on the Siemens Norm SN 29500-2

Table 2-1. Component Failure Rates per IEC TR 62380 / ISO 26262 Part 11

FIT IEC TR 62380 / ISO 26262	FIT (Failures Per 10^9 Hours)
Total Component FIT Rate	26
Die FIT Rate	9
Package FIT Rate	17

The failure rate and mission profile information in Table 2-1 comes from the Reliability data handbook IEC TR 62380 / ISO 26262 part 11:

- Mission Profile: Motor Control from Table 11
- Power dissipation: 800mW
- Climate type: World-wide Table 8
- Package factor (lambda 3): Table 17b
- Substrate Material: FR4
- EOS FIT rate assumed: 0 FIT

Table 2-2. Component Failure Rates per Siemens Norm SN 29500-2

Table	Category	Reference FIT Rate	Reference Virtual T_J
5	CMOS/BICMOS ASICs Analog & Mixed = < 50-V supply	25 FIT	55°C

The Reference FIT Rate and Reference Virtual T_J (junction temperature) in Table 2-2 come from the Siemens Norm SN 29500-2 tables 1 through 5. Failure rates under operating conditions are calculated from the reference failure rate and virtual junction temperature using conversion information in SN 29500-2 section 4.

3 Failure Mode Distribution (FMD)

The failure mode distribution estimation for LM62460, LM61480, and LM61495 in Table 3-1 comes from the combination of common failure modes listed in standards such as IEC 61508 and ISO 26262, the ratio of sub-circuit function size and complexity and from best engineering judgment.

The failure modes listed in this section reflect random failure events and do not include failures due to misuse or overstress.

Table 3-1. Die Failure Modes and Distribution

Die Failure Modes	Failure Mode Distribution (%)
SW No output	50%
SW output not in specification - voltage or timing	40%
SW power FET stuck on	5%
PGOOD false trip, fails to trip	5%

The FMD in Table 3-1 excludes short circuit faults across the isolation barrier. Faults for short circuit across the isolation barrier can be excluded according to ISO 61800-5-2:2016 if the following requirements are fulfilled:

1. The signal isolation component is OVC III according to IEC 61800-5-1. If a SELV/PELV power supply is used, pollution degree 2/OVC II applies. All requirements of IEC 61800-5-1:2007, 4.3.6 apply.
2. Measures are taken to ensure that an internal failure of the signal isolation component cannot result in excessive temperature of its insulating material.

Creepage and clearance requirements should be applied according to the specific equipment isolation standards of an application. Care should be taken to maintain the creepage and clearance distance of a board design to ensure that the mounting pads of the isolator on the printed-circuit board do not reduce this distance.

4 Pin Failure Mode Analysis (Pin FMA)

This section provides a Failure Mode Analysis (FMA) for the pins of the LM62460, LM61480, and LM61495. The failure modes covered in this document include the typical pin-by-pin failure scenarios:

- Pin short-circuited to Ground (see Table 4-2)
- Pin open-circuited (see Table 4-3)
- Pin short-circuited to an adjacent pin (see Table 4-4)
- Pin short-circuited to supply (see Table 4-5)

Table 4-2 through Table 4-5 also indicate how these pin conditions can affect the device as per the failure effects classification in Table 4-1.

Table 4-1. TI Classification of Failure Effects

Class	Failure Effects
A	Potential device damage that affects functionality
B	No device damage, but loss of functionality
C	No device damage, but performance degradation
D	No device damage, no impact to functionality or performance

Figure 4-1 shows the LM62460, LM61480, and LM61495 pin diagram. For a detailed description of the device pins please refer to the '*Pin Configuration and Functions*' section in the LM62460, LM61480, and LM61495 datasheet.
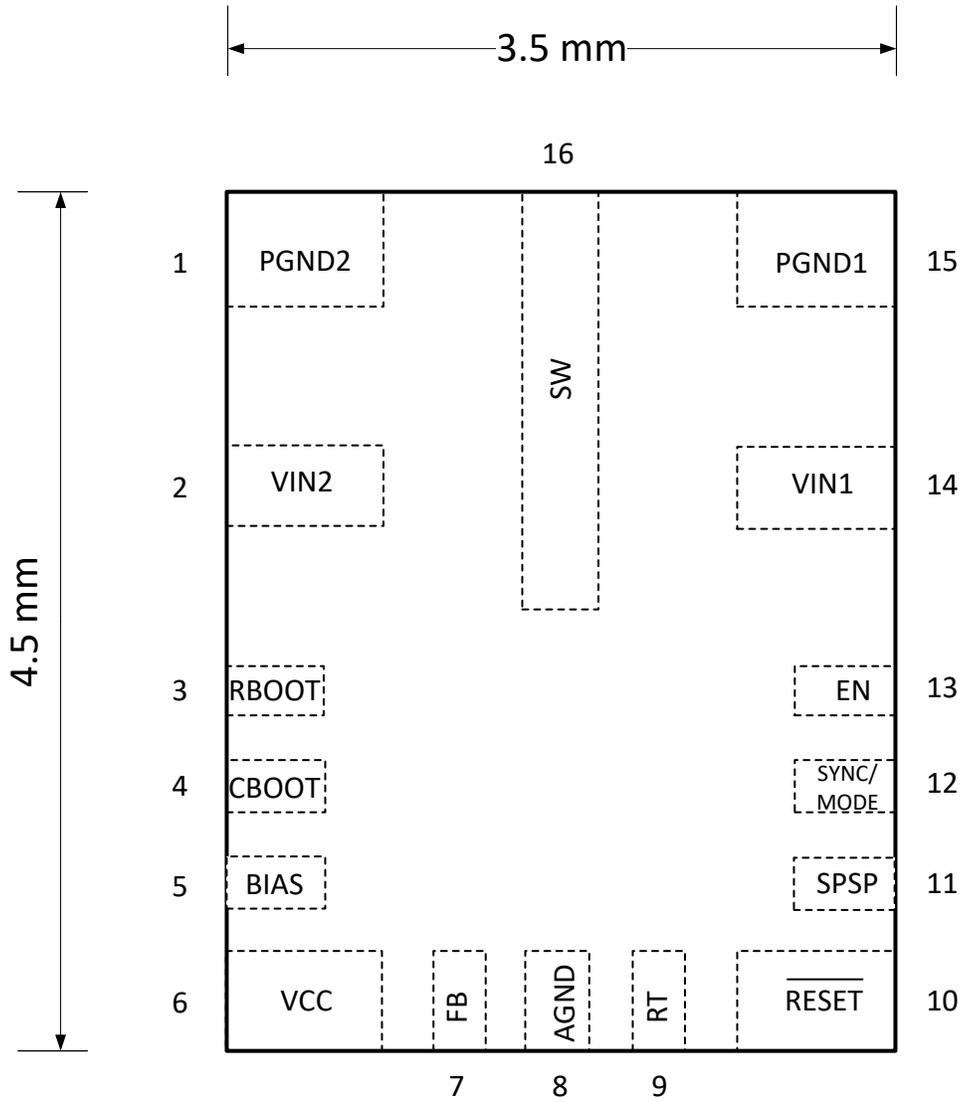
Figure 4-1. Pin Diagram

Following are the assumptions of use and the device configuration assumed for the pin FMA in this section:
- Application circuit, as per the LM61495-Q1 data sheet is used.

Table 4-2. Pin FMA for Device Pins Short-Circuited to Ground

Pin Name	Pin No	Description of Potential Failure Effect(s)	Failure Effect Class
PGND2	1	Normal Operation	D
VIN2	2	VOUT = 0 V	B
RBOOT	3	VOUT = 0 V, damage if VIN > 5.5 V	A
CBOOT	4	VOUT = 0 V	B
BIAS	5	Normal Operation	D
VCC	6	VOUT = 0 V	B
FB	7	VOUT >> than programmed output voltage	B
AGND	8	Normal Operation	D
RT	9	Switch frequency = 2.2 MHz	C
RESET	10	RESET value not valid. VOUT normal	D
SPSP	11	Spread spectrum off	C
SYNC/MODE	12	Mode = Auto PFM at light load. VOUT normal	C
EN	13	VOUT = 0 V	B
VIN1	14	VOUT = 0 V	B
PGND1	15	Normal Operation	D
SW	16	Damage to HS FET	A

Table 4-3. Pin FMA for Device Pins Open-Circuited

Pin Name	Pin No	Description of Potential Failure Effect(s)	Failure Effect Class
PGND2	1	VOUT normal. Current loop will be affected, potentially affecting noise/jitter/EMI/reliability.	C
VIN2	2	VOUT normal. All current will be in other VIN1 loop, potentially affecting noise/jitter/EMI/reliability	C
RBOOT	3	VOUT normal, lower efficiency, higher junction temp	C
CBOOT	4	VOUT = 0 V	B
BIAS	5	Normal Operation	D
VCC	6	VCC output can oscillate and internal circuitry may not function correctly	B
FB	7	VOUT >> than programmed output voltage	B
AGND	8	VOUT might be abnormal due to switching noise on analog circuits	B
RT	9	Switch frequency may become unstable	B
RESET	10	RESET signal not valid. Normal operation	C
SPSP	11	Spread spectrum enable/disable can be unstable	C
SYNC/MODE	12	Mode may switch randomly. Unpredictable behavior	C
EN	13	Device can shut off	B
VIN1	14	VOUT normal. All current will be in other VIN2 loop, potentially affecting noise/jitter/EMI/reliability	C
PGND1	15	VOUT normal. Current loop will be affected, potentially affecting noise/jitter/EMI/reliability.	C
SW	16	VOUT = 0 V	B

Table 4-4. Pin FMA for Device Pins Short-Circuited to Adjacent Pin

Pin Name	Pin No	Description of Potential Failure Effect(s)	Failure Effect Class
PGND2	1	VOUT =0 V. Damage to low-side circuitry if PGND >> AGND	B
VIN2	2	VOUT = 0 V	B
RBOOT	3	VOUT normal	D
CBOOT	4	VOUT = 0 V	B
BIAS	5	VCC ESD clamp damaged if BIAS > 5 V	A
VCC	6	VOUT = 0 V	C
FB	7	VOUT >> than programmed output voltage	B
AGND	8	Switch frequency = 2.2 MHz	C
RT	9	Switch frequency may change, RT can become damaged if RESET > 5.5 V. RESET may not be valid	B
RESET	10	Spread spectrum can enable/ disable, RESET can become damaged if biased above 20 V.	A
SPSP	11	Spread spectrum, sync, and mode functionality can be unstable.	C
SYNC/MODE	12	Can disable device, change modes, or interrupt syncing	B
EN	13	Device enabled	B
VIN1	14	VOUT = 0 V. Damage to low-side circuitry if PGND >> AGND	B
PGND1	15	VOUT = 0 V. Damage to low-side circuitry if PGND >> AGND	B
SW	16	Damage to HS FET	A

Table 4-5. Pin FMA for Device Pins Short-Circuited to supply

Pin Name	Pin No	Description of Potential Failure Effect(s)	Failure Effect Class
PGND2	1	VOUT = 0 V. Damage to low-side circuitry if PGND >> AGND	B
VIN2	2	Normal operation	D
RBOOT	3	VOUT = 0 V. RBOOT ESD clamp will run current to destruction.	A
CBOOT	4	VOUT = 0 V. CBOOT ESD clamp will run current to destruction.	A
BIAS	5	If VIN exceeds 16 V damage will occur. If below, normal operation	A
VCC	6	If VIN exceeds 5.5 V damage will occur.	A
FB	7	If VIN exceeds 16 V (fixed version) or 5.5 V (adjustable version) damage will occur. VOUT = 0 V	A
AGND	8	VOUT = 0 V. Damage to other pins referred to GND.	A
RT	9	If VIN exceeds 5.5 V damage will occur. VOUT = 0 V	A
RESET	10	If VIN exceeds 20 V damage will occur. VOUT = 0 V	A
SPSP	11	Spread spectrum enabled	D
SYNC/MODE	12	Mode set to FPWM	C
EN	13	Device enabled	C
VIN1	14	Normal operation	D
PGND1	15	VOUT = 0 V. Damage to low-side circuitry if PGND >> AGND	B
SW	16	Damage to LS FET	A